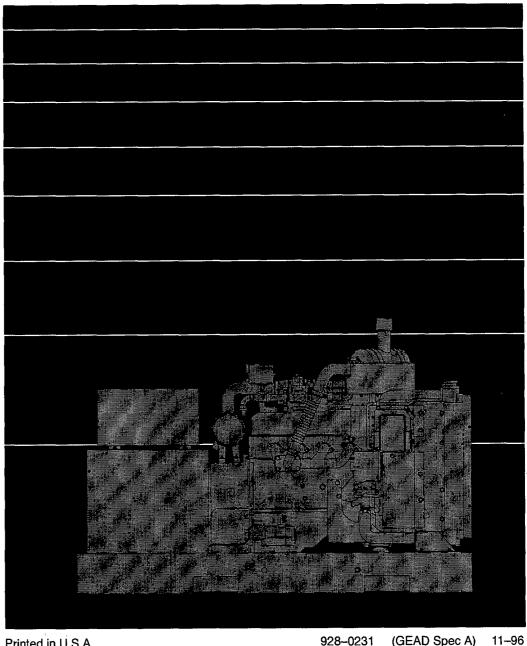


# **Parts Catalog**

**GEAD** GEAE GEAF **Remote Terminal Generator Set** 



Printed in U.S.A.

(GEAD Spec A) 928-0231 (GEAE, GEAF Spec A, B)

Replaces (GEAD, GEAF Spec A) (GEAE Spec A, B)

7-95

#### Introduction

This catalog applies to the standard generator models GEAD, GEAE and GEAF as listed in the Generator Set Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Parts illustrations are typical. Unless otherwise mentioned in the description or page heading, parts are interchangeable between models. Throughout this catalog left and right sides are determined by facing the engine end (front) of the set.

Engine parts that have been modified or added by Onan are identified in this catalog. All other engine replacement parts must be ordered from the engine manufacturer by referring to the engine manufacturer's name-plate and supplying all available information. Contact your nearest engine parts distributor for assistance in ordering replacement parts.

#### Replacement Engine

Onan/Cummins Generator Model	Ford Engine Model
GEAD	LSG-423I-6005-A Spec No. 3X15101
GEAE	LRG-423I-6005-A Spec No. 3X15101 LIMA
GEAF Spec A	LSG-423I-6005-A Spec No. 3X15101
GEAF Spec B	LRG-423I-6005-A Spec No. 5C199-BA

Replacement engines cannot be ordered from Onan. Order from your nearest Ford distributor.

#### **Generator Set Data Table**

Model		Battery				
Specification	Watts	Volts	Hertz	Wire	Phase	Voltage
10GEAD/*	10,000	120/240	60	4	1	12 VDC
20GEAE/*	20,000	120/240	60	4	1	12 VDC
25GEAF/*	25,000	120/240	60	4	1	12 VDC

<sup>\*-</sup>The diagonal line (/) in the model and specification number separates generator set characteristics from the specification number and letter. The specification number denotes customer requested options or deviations from the standard model. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.

Actuator, Linear - GEAD, GEAE Spec A, 26 Bracket, Mounting - Heat Shield - Spec A, 50 Actuator, Linear - GEAD, GEAE Spec A, 26 Bracket, Mounting - Heat Shield - Spec B, 51 Bracket, Mounting - Heater Junction Box - Sets With Adapter, Exhaust - Housed Sets, 33 Mounted Transfer Switch - Spec A, 43 Adapter, Generator, 55 Bracket, Mounting - Rotary Switch, 59 Adapter, Oil/Air Separator - Turbocharger - GEAF Spec B, Bracket, Starter - Spec A, GEAF Spec B, 11 Adapter, Turbocharger - GEAF Spec A, 13 Breaker, Circuit - AC, 71 Breaker, Circuit - DC, 66 Alternator - Spec A. 9 Bulb - Control Panel Light, 59 Alternator Components - Spec A, 10 Bulb - Emergency Stop Switch, 70 Ammeter, AC, 68 Cable, Battery, 9 Backplate, 9 Cable, Ground - Starter to Engine, 9 Band, Mounting - Air Cleaner - GEAD, GEAE, 16 Cable, Heater - Heater Box - Spec A, GEAF Spec B, 62 Band, Mounting - Air Cleaner - GEAF Spec A, 17 Cap. Radiator - Spec A. 37 Band, Mounting - Air Cleaner - GEAF Spec B, 18 Cap, Radiator - Spec B, 39 Band, Mounting - Muffler - GEAD, GEAE Unhoused Sets, Cap, Rain - Housed Sets, 33 Band, Mounting - Muffler - GEAF Spec A Unhoused Sets, Cap, Tank - Coolant Recovery - Spec A, 37 Cap, Tank - Coolant Recovery - Spec B, 39 Band, Mounting - Muffler - GEAF Spec B Unhoused Sets, Carburetor, LPG Vapor - GEAE Spec B, 23 32 Carburetor, Natural Gas - GEAD, GEAE - Spec A, 21 Base, Switch - Emergency Override, 69 Carburetor, Natural Gas - GEAE Spec B, 23 Battery - Spec A, 47 Carburetor, Natural Gas - GEAF Spec A, 24 Battery - Spec B, 49 Carburetor, Natural Gas - GEAF Spec B, 25 Bell, End, 55 Cleaner, Air - GEAD, GEAE, 16 Belt, Fan - Spec A, 9 Cleaner, Air - GEAF Spec A, 17 Block, Terminal - Control Box, 57 Cleaner, Air - GEAF Spec B, 18 Block, Terminal - Control Panel Harness, 61 Clutch, Starter - Spec A, GEAF Spec B, 11 Block, Terminal - Engine Ground, 61 Cock, Drain - Radiator - Spec A, 37 Block, Terminal - Heater Box - Spec A, GEAF Spec B, 62 Conduit - Transfer Switch to Generator Set, 73 Block, Terminal - Output Box - Spec A, 52 Conduit, Output Box - Spec A, 52 Block, Terminal - Output Box - Spec B, 53 Conduit, Output Box - Spec B, 53 Block, Terminal - Voltage Regulator, 66 Contact, Switch - Emergency Override, 69 Board, PC - Alarm Relay, 67 Control, Generator Set, 57 Board, PC - Emergency Override, 69 Control, Governor - GEAD, GEAE Spec A, 26 Board, PC - Engine Monitor, 57 Control, Governor - GEAE Spec B, 27 Board, PC - Overspeed, 55 Control, Governor - GEAF Spec A, 28 Board, PC - Voltage Regulator, 66 Cover, Control Box, 57 Board, PC - Water Temperature Gauge, 59 Cover, Heater Box - Spec A, GEAF Spec B, 62 Body, Throttle - Turbocharger - GEAF Spec A, 13 Cover, Opening - Circuit Breaker - Spec A, 52 Body, Throttle - Turbocharger - GEAF Spec B, 15 Cover, Output Box - Spec A, 52 Box, Control, 57 Cover, Output Box - Spec B, 53 Box, Heater - Extension - Spec A, GEAF Spec B, 62 Cover, Switch - Emergency Override, 69 Box. Output - Spec A. 52 Box, Output - Spec B, 53 Diode, Wiring Harness, 61 Bracket, Adjusting - Alternator - Spec A, 10 Disc, Drive, 55 Bracket, Air Cleaner - GEAF Spec B, 18 Door, Housing - GEAE Spec B, 44 Bracket, Lifting - Spec A, 9 Door, Housing - Sets With Mounted Transfer Switch -GEAF Spec B, 46 Bracket, Mounting - AC Circuit Breaker, 71 Door, Housing - Sets With Mounted Transfer Switch - Spec Bracket, Mounting - Air Cleaner - GEAF Spec A, 17 Bracket, Mounting - Alternator - Spec A, 10 Door, Housing - Sets Without Mounted Transfer Switch -Bracket, Mounting - Coolant Heater - Spec B, 41 GEAF Spec B, 45 Bracket, Mounting - Engine - Spec A, 47 Door, Housing - Sets Without Mounted Transfer Switch -Bracket, Mounting - Engine - Spec B, 49 Spec A, 42 Bracket, Mounting - Engine Ground - Spec A, 61 Drain, Oil - Engine, 9 Drain, Oil - Turbocharger - GEAF Spec A, 13 Bracket, Mounting - Fuel System - GEAE Spec B, 23 Bracket, Mounting - Governor - GEAF Spec A, 28 Drain, Oil - Turbocharger - GEAF Spec B, 15

Harness, Wiring - Engine to Control, 61 Element, Air Cleaner - GEAD, GEAE, 16 Harness, Wiring - Ignition - GEAE Spec B, 61 Element, Air Cleaner - GEAF Spec A, 17 Harness, Wiring - Voltage Regulator, 66 Element, Air Cleaner - GEAF Spec B, 18 Heater, Battery, 65 Element, Coolant Heater - Spec A, 40 Heater, Control - GEAD, GEAF Spec A - GEAE Spec A, B, Element, Coolant Heater - Spec B, 41 Heater, Control - GEAF Spec B, 64 Fan, Alternator - Spec A, 10 Heater, Coolant - Spec A, 40 Fan, Generator, 55 Heater, Coolant - Spec B, 41 Fan, Radiator - Spec A, 37 Hold-Down, Battery - Spec A, 47 Fan, Radiator - Spec B, 39 Hold-Down, Battery - Spec B, 49 Filter, Oil - Spec A, 9 Holder, Brush - Starter - Spec A, GEAF Spec B, 11 Flywheel, 9 Hose, Air Duct - Turbocharger - GEAF Spec B, 15 Fuel System - GEAD, GEAE - Spec A, 21 Hose, Coolant Heater - Spec A, 40 Fuel System - GEAE Spec B, 23 Hose, Coolant Heater - Spec B, 41 Fuel System - GEAF Spec A, 24 Hose, Inlet - Turbocharger - GEAF Spec A, 24 Fuel System - GEAF Spec B, 25 Hose, Oil Return - Turbocharger - GEAF Spec B, 15 Fuse - Engine Monitor Board, 57 Hose, Oil/Air Separator - Turbocharger - GEAF Spec B, 15 Fuse - Wiring Harness, 61 Hose, Propane - GEAD, GEAE - Spec A, 21 Hose, Propane - GEAE Spec B, 23 Gasket, Foam - Control Box, 57 Hose, Propane - GEAF Spec A, 24 Gasket, Mounting - Rotary Switch, 59 Hose, Radiator - Spec A, 37 Gasket, Oil Drain - Turbocharger - GEAF Spec A, 13 Hose, Radiator - Spec B, 39 Gasket, Radiator - Spec B, 39 Hose, Turbocharger Outlet - GEAF Spec A, 13 Gauge, Oil Pressure, 59 Housing, Generator Set - GEAE Spec B, 44 Gauge, Water Temperature, 59 Housing, Generator Set - Sets With Mounted Transfer Gear, Ring - Flywheel, 9 Switch - GEAF Spec B, 46 Gear, Starter - Spec A, GEAF Spec B, 11 Housing, Generator Set - Sets With Mounted Transfer Generator, 55 Switch - Spec A, 43 Governor - GEAD, GEAE Spec A, 26 Housing, Generator Set - Sets Without Mounted Transfer Switch - GEAF Spec B, 45 Governor - GEAE Spec B, 27 Housing, Generator Set - Sets Without Mounted Transfer Governor - GEAF Spec A, 28 Switch - Spec A, 42 Governor - GEAF Spec B, 29 Housing, Radiator -- Sets With Mounted Transfer Switch --Grille, Housing - Sets With Mounted Transfer Switch - Spec GEAF Spec B, 46 A, 43 Housing, Radiator – Sets Without Mounted Transfer Switch – GEAF Spec B, **45** Grille, Housing - Sets Without Mounted Transfer Switch -Spec A, 42 Housing, Radiator - Spec A, 37 Grille, Radiator – Spec A, 37 Grille, Radiator - Spec B, 39 Isolator, Vibration - Air Cleaner - GEAD, GEAE, 16 Guard, Belt - Alternator - Spec A, 10 Isolator, Vibration - Control - Spec A, 52 Guard, Belt - Spec A, 37 Isolator, Vibration - Control - Spec B, 53 Guard, Belt - Spec B, 39 Isolator, Vibration - Engine End - Spec A, 47 Guard, Fan -- Engine -- Spec A, 37 Isolator, Vibration - Engine End - Spec B, 49 Guard, Fan - Engine - Spec B, 39 Isolator, Vibration - Generator End - Spec A, 47 Guard, Fan – Generator, 55 Isolator, Vibration - Generator End - Spec B, 49 Handle, Housing Door - GEAE Spec B, 44 Key, Housing Door - GEAE Spec B, 44 Handle, Housing Door -- Sets With Mounted Transfer Switch Key, Housing Door – Sets With Mounted Transfer Switch – - GEAF Spec B, **46** GÉAF Spec B, 46 Handle, Housing Door – Sets Without Mounted Transfer Switch – GEAF Spec B, **45** Key, Housing Door - Sets With Mounted Transfer Switch -Spec A, 43 Hanger, Tank -- Coolant Recovery -- Spec A, 37 Key, Housing Door - Sets Without Mounted Transfer Switch GEAF Spec B, 45 Hanger, Tank - Coolant Recovery - Spec B, 39 Key, Housing Door - Sets Without Mounted Transfer Switch Harness, Wiring -- Alarm Relay Board, 67 - Spec A, **42** Harness, Wiring - Control Heater - GEAD, GEAF Spec A -GEAE Spec A, B, 63 Latch, Door – Sets With Mounted Transfer Switch – Spec A, Harness, Wiring – Control Heater – GEAF Spec B, 64 Harness, Wiring - Control Panel, 61 Latch, Door - Sets Without Mounted Transfer Switch - Spec Harness, Wiring – Emergency Override Switch, 69 A, 42

Relay, Wiring Harness, 61 Lever, Governor - GEAE Spec B, 27 Resistor, Wiring Harness - GEAE Spec B, 61 Lever, Governor - GEAF Spec A, 28 Rod, Governor -- GEAD, GEAE Spec A, 26 Light Assembly, Indicator, 59 Rod, Governor - GEAE Spec B, 27 Light, Control Panel, 59 Rod. Governor - GEAF Spec A, 28 Light, Indicator - Upper/Lower Scale, 59 Rod. Governor - GEAF Spec B, 29 Line, Flexible - Fuel, 9 Rod, Hold-Down - Battery - Spec A. 47 Louver - Housing Panel - Sets With Mounted Transfer Rod, Hold-Down - Battery - Spec B, 49 Switch - GEAF Spec B, 46 Rotor, Generator, 55 Manifold, Coolant - GEAE Spec B, 9 Sealant, Thread, 6 Manifold, Oil Pressure, 61 Sender, Low Coolant Level, 34 Meter, Frequency, 59 Sender, Oil Pressure, 61 Meter, Time Totalizing, 59 Sender, Water Temperature - Spec A, 9 Mount, Tie - Heater Box Cable - Spec A, GEAF Spec B, 62 Sender, Water Temperature Switch and Gauge - GEAE Muffler - GEAD, GEAE Unhoused Sets, 30 Spec B, 9 Muffler - GEAF Spec A Unhoused Sets, 31 Shield, Heat - Spec A, 50 Muffler - GEAF Spec B Unhoused Sets, 32 Shield, Heat - Spec B, 51 Muffler - Housed Sets, 33 Shield, Heat - Turbocharger - GEAF Spec B, 15 Shield, Rain - Exhaust - Housed Sets, 33 Paint, 6 Shroud, Fan - Spec A, 37 Panel, Access - Sets With Mounted Transfer Switch -Shroud, Fan – Spec B, 39 GEAF Spec B, 46 Skid - Spec A. 47 Panel, Control, 59 Skid - Spec B, 49 Panel, Housing - GEAE Spec B, 44 Spacer, Radiator Fan - Spec A, 37 Panel, Housing – Sets With Mounted Transfer Switch – GEAF Spec B, **46** Spacer, Radiator Fan - Spec B, 39 Panel, Housing Sets Without Mounted Transfer Switch-Spring, Brush - Starter - Spec A, GEAF Spec B, 11 GEAF Spec B, 45 Starter - Spec A, GEAF Spec B, 9 Plate, Mounting - Relay, 61 Starter Components - Spec A, GEAF Spec B, 11 Plate, Mounting - Voltage Regulator, 66 Stator, Exciter, 55 Post, Housing - Sets With Mounted Transfer Switch - Spec Stator, Generator, 55 A, 43 Strap, Ground - Generator to Skid - Spec A, 47 Post, Housing - Sets Without Mounted Transfer Switch -Strap, Ground - Generator to Skid - Spec B, 49 Spec A, 42 Strip, Marker - Control Panel Harness, 61 Potentiometer, 66 Strip, Marker - Voltage Regulator, 66 Pulley, Alternator - Spec A, 10 Support, Control - Sets With Mounted Transfer Switch -Pulley, Fan - Spec A, 9 GEAF Spec B, 46 Support, Engine - Spec A, 47 Radiator - Spec A. 37 Support, Engine - Spec B, 49 Radiator - Spec B, 39 Switch, Fuel Pressure - GEAD, GEAE - Spec A. 21 Rail. Terminal - Output Box - Spec A, 52 Switch, Fuel Pressure - GEAE Spec B, 23 Rail, Terminal - Output Box - Spec B, 53 Switch, Fuel Pressure - GEAF Spec A, 24 Rectifier - Control Heater - GEAD, GEAF Spec A, GEAE Switch, Fuel Pressure - GEAF Spec B, 25 Spec A, B, **63** Switch, High Engine Temperature - Spec A, 9 Rectifier - Control Heater - GEAF Spec B, 64 Switch, Oil Pressure, 61 Rectifier - Generator Rotor, 55 Switch, Pushbutton - Emergency Stop, 70 Regulator, LPG Vapor - GEAD, GEAE Spec A, 21 Switch, Rocker - Control Panel, 59 Regulator, LPG Vapor - GEAE Spec B, 23 Switch, Rotary, 59 Regulator, LPG Vapor - GEAF Spec A, 24 Switch, Selector - Emergency Override. 69 Regulator, Natural Gas - GEAD, GEAE Spec A, 21 Switch, Solenoid - Starter - Spec A, GEAF Spec B, 11 Regulator, Natural Gas - GEAE Spec B, 23 Switch, Togale - Fuel Solenoids, 61 Regulator, Natural Gas - GEAF Spec A, 24 Switch, Transfer, 73 Regulator, Natural Gas - GEAF Spec B, 25 Regulator, Primary - GEAD, GEAE Spec A, 21 Tank, Coolant Recovery - Spec A, 37 Regulator, Primary - GEAE Spec B, 23 Tank, Coolant Recovery - Spec B, 39 Tape, Sealing – Transfer Switch to Generator Set, 73 Regulator, Primary - GEAF Spec A, 24 Regulator, Voltage - Alternator - Spec A, 10 Thermostat, Coolant Heater - Spec A, 40

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Top, Housing – Sets With Mounted Transfer Switch – GEAF Spec B, **46** 

Top, Housing – Sets With Mounted Transfer Switch – Spec A, 43

Top, Housing – Sets Without Mounted Transfer Switch – GEAF Spec B, **45** 

Top, Housing – Sets Without Mounted Transfer Switch – Spec A, **42** 

Transformer, Current, 72

Tube, Air Cleaner - GEAF Spec A, 17

Tube, Air Inlet - GEAF Spec A, 24

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Tube, Exhaust - GEAF Spec A Unhoused Sets, 31

Tube, Exhaust - Muffler - GEAF Spec B Unhoused sets, 32

Tube, Oil Supply - Turbocharger - GEAF Spec A, 13

Tube, Oil Supply - Turbocharger - GEAF Spec B, 15

Tube, Turbocharger - GEAF Spec A, 13

Tube, Turbocharger - GEAF Spec B, 15

Tube, Turbocharger Exchange - GEAF Spec B, 15

Turbocharger - GEAF Spec A, 13

Turbocharger - GEAF Spec B, 15

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Valve, Load Adjusting - GEAE Spec B, 23

Valve, Load Adjusting - GEAF Spec A, 24

Valve, Shutoff - Oil Drain, 9

Valve, Solenoid - GEAD, GEAE Spec A, 21

Valve, Solenoid - GEAE Spec B, 23

Valve, Solenoid - GEAF Spec A, 24

Valve, Solenoid - GEAF Spec B, 25

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Voltmeter, DC, 59

Washer, Sealing – Heater Box Cable – Spec A, GEAF Spec B, **62** 

Washer, Sealing - Transfer Switch, 73

#### **Abbreviations**

Some of the following abbreviations may be used throughout this Parts Catalog;

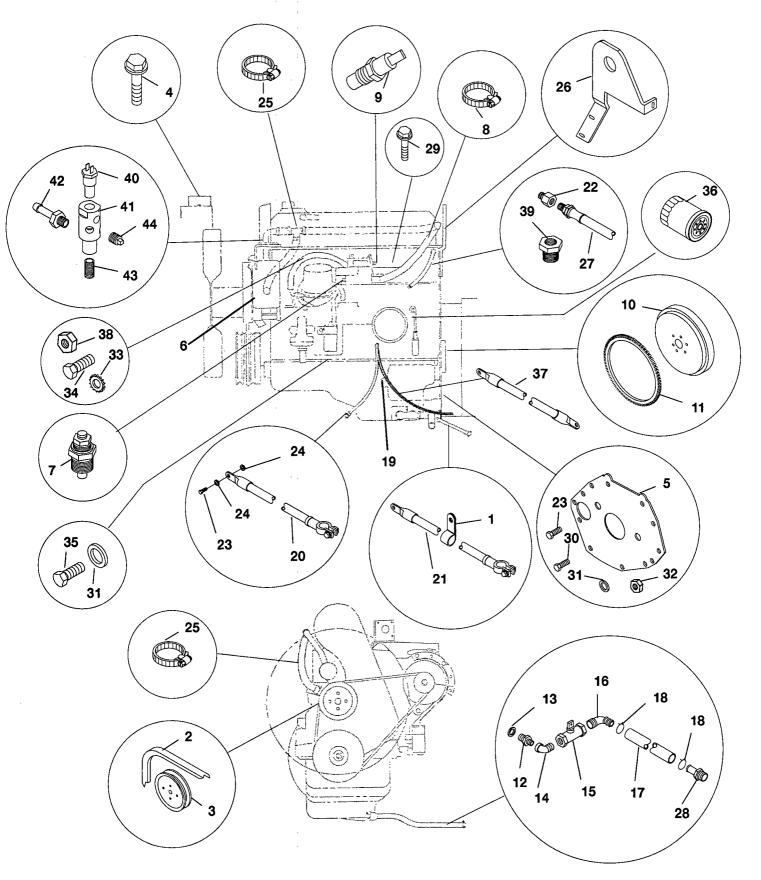
Alternating Current Ampere As Required	AC Amp A/R	Not For Sale Nominal Pipe Thread Outside Diameter	NFS NPT OD
Automatic Voltage Regulator	AVR	Ounce	OZ.
American Wire Gauge	AWG	Permanent Magnet Exciter	PMG
Degree	Deg	Phase	Ph
Direct Current	DC	Printed Circuit	PC
External Tooth	ET	Radio Frequency Interference	RFI
External/Internal Tooth	EIT	Right	RT
Ground Fault Interrupter	GFI	Specification	Spec
Inside Diameter	ID	Thick	Thk
Internal Tooth	ΙΤ	Underwriters Laboratories Inc.	UL
Kilowatt	kW	Union National Coarse	UNC
Liquid Petroleum Gas	LPG	Union National Fine	UNF
Left	LT	Volts Alternating Current	VAC
Meter	M(meter Number)	Volts Direct Current	VDC
Millimeter	mm	With	W/(ET, IT, EIT)

### **Paint and Thread Sealant**

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Onan Green Enamel	<b>5</b> 0	5055102		Cummins Beige Enamel 13 oz. Pressurized
5	25-0305	_	(Non-Metallic) 13 oz. Pressurized	52	0-0001-02	_	Spray Can
			Spray Can	52	5055103	_	Quart Can
5	25-0306	_	Quart Ćan	52	5-0551-04	-	Gallon Can
5	25-0304	_	Gallon Can	51	8-0601	_	Sealant, Thread (6 ml Tube)

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#### **External Engine Parts**

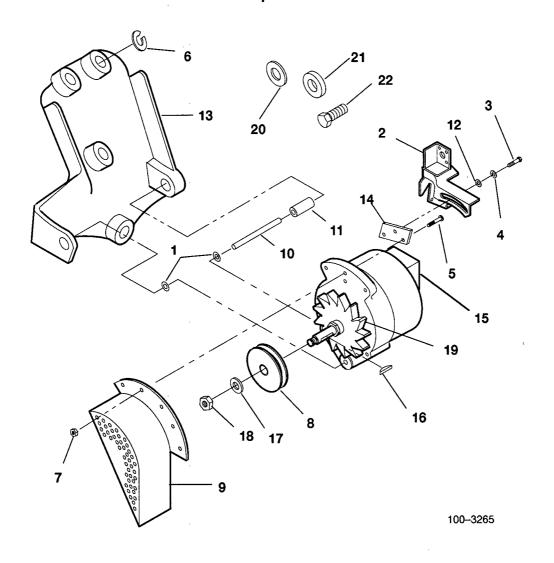


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# **External Engine Parts**

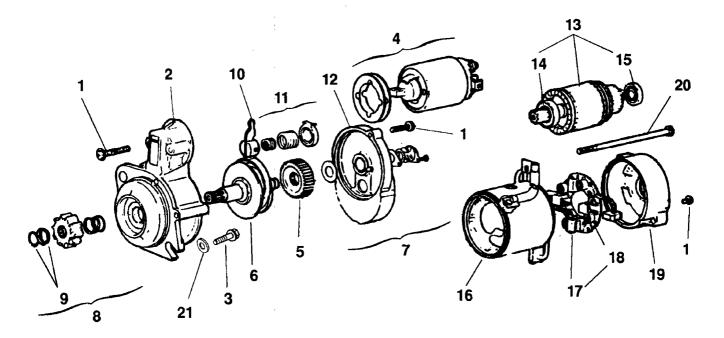
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	332-2634	4	Clamp, "J"	24	856-0010	2	Washer, Lock - W/ET (3/8")
	511-0112	1	Belt, Fan – Spec A	25	503-0183	4	Clamp, Hose
3	512-0154	1	Pulley, Fan – Spec A	26			Bracket, Lifting
4	821-2023	3	Screw, Self-Locking - Hex		403-3699-02	1	Spec A
7	021 2020	J	Washer Head (M5 x 20mm)	27	700 0000 02	•	Line, Flexible
5	101-0813-02	1	Backplate		501-0003	1	Spec A (9")
6	191–1872	i	Alternator – Complete (See		501-0004	1	Spec B (12")
Ŭ	101 1012	•	Separate Page for	28	502-0415	1	Coupling, Hose (1/2" Pipe to
			Components) Spec A (G1)				5/8" Hose)
7	193-0318	1	Sender, Water Temperature –	29	800-2063	1	Screw, Cap - Hex Head
•		-	Spec A (E2)				(M8 x 50mm)
8	503-0685	2	Clamp, Hose - Spec A,	30			Screw, Cap - Hex Head
9	309-0437	1	Switch, High Engine		800-2089	2	M10 x 40mm
_			Temperature - Spec A (S2)		8002090	2	M10 x 45mm
10	104-1892	1	Flywheel Assembly (Includes	31			Washer, Flat (.406" ID x .781"
			Ring Gear)				OD x .1345" Thk)
11	104-1872	1	Gear, Ring		526-0174	8	Spec A
12	102-1054	1	Adapter, Oil Drain		526-0174	12	Spec B
13	102-1320	1	Gasket, Oil Drain - Spec A	32	860-2009	4	Nut, Hex (M10)
14	505-0050	1	Elbow, Pipe - Street	33			Washer
			(1/2" x 90 Deg)		8560008	1	Lock - EIT (5/16")
15	504-0011	1	Valve, Shutoff (1/2")		850-2008	3	Lock - Spring (M8) Spec B
16	502-0632	1	Elbow, Hose – 90 Deg		526-2100	2	Flat (M8) Spec B
			(1/2" Pipe to 5/8" Hose) Spec A	34			Screw, Cap – Hex Head
17	503-1657	-	Hose – Bulk (5/8" ID) (Order by		800–2061	1	M8 x 40mm
			the Foot – 1 Foot Required)		800–3036	1	M8 x 80mm – Spec B
18	503-0131	2	Clamp, Hose	35	800–2086	1	Screw, Cap – Hex Head
19	191–1959	1	Starter - Complete (See				(M10 x 25mm) Spec A
			Separate Page for	36	122-0816	1	Filter, Oil - Spec A
			Components) Spec A, GEAF Spec B (B1)	37	416–1016	1	Cable, Ground (32") Starter to Engine
20	416-0530	1	Cable, Battery (16") Negative	38	8602008	2	Nut, Hex (M8) Spec B
21	416-0618	1	Cable, Battery (42") Positive	39	502-0029	1	Bushing, Pipe - Brass - Spec B
22			Fitting	40	1930447	1	Sender, Combination - Water
	502-0033	1	Connector, Inverted Male – Spec A				Temperature Switch and Water Temperature Gauge – Spec B
	502-0065	1	Elbow, Inverted Male -	41	154-2987	1	Manifold, Coolant - Spec B
			45 Deg – Spec B	42	502-0943	1	Connector, Hose – Spec B
23			Screw, Cap – Hex Head (M10 x 25mm)	43	505-0101	1	Nipple, Pipe - Close (3/8" x 1-1/4") Spec B
	800–2086	3	Spec A Spec B	44	502-0155	2	Plug, Pipe – Square Head (3/8") Spec B
	800-2086	5	GEAE				
	800-2086	4	GEAF				

## Alternator Spec A



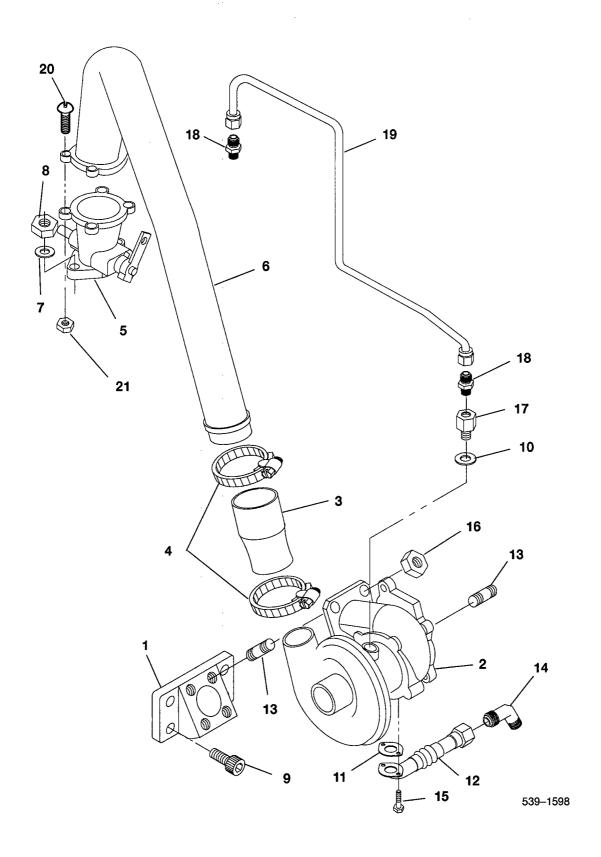
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	191–1872	1	Alternator – Complete (Includes Parts Marked *)	11	191–0571	1	Spacer, Alternator Mounting (11/16" OD x 1-13/16" Long)
1	526-0032	2	Washer, Flat (7/16")	12	526-0030	1	Washer, Flat (3/8")
2			Bracket, Adjusting	13	191-1369	1	Bracket, Alternator Mounting
	191-2090	1	GEAD, GEAE	14	191–1375	1	Spacer
	191-2162	1	GEAF	15	191-1390	1	*Regulator, Voltage
3	800-0048	1	Screw, Cap Hex Head	16	515-0093	1	*Key
			(3/8-16 x 3/4")	17	851-0039	1	*Washer, Spring
4	850-0050	1	Washer, Lock - Spring (3/8")	18	191-0941	1	*Nut, Hex (5/1618)
5	814-2121	2	Screw, Machine - Slotted -	19	191-1981	1	*Fan, Alternator
			Countersunk Flat Head	20	526-2148	2	Washer, Flat (M12)
			(M8 x 30mm)	21	526-0174	2	Washer, Flat (.406" ID x .781"
6	850-2008	3	Washer, Lock - Spring (M8)				OD x .1345" Thk)
7	870-2055	2	Nut, Locking (M8)	22	800-2086	1	Screw, Cap – Hex Head
8	191-1387	1	Pulley, Alternator				(M10 x 25mm)
9	191-2143-03	3 1	Guard, Alternator Belt				
10	191-0716	1	Spacer, Alternator Mounting				
			(1/2" OD x 2-3/4" Long)	* – F	Parts Included	in 191–1	872 Alternator

### Starter Components Spec A, GEAF Spec B



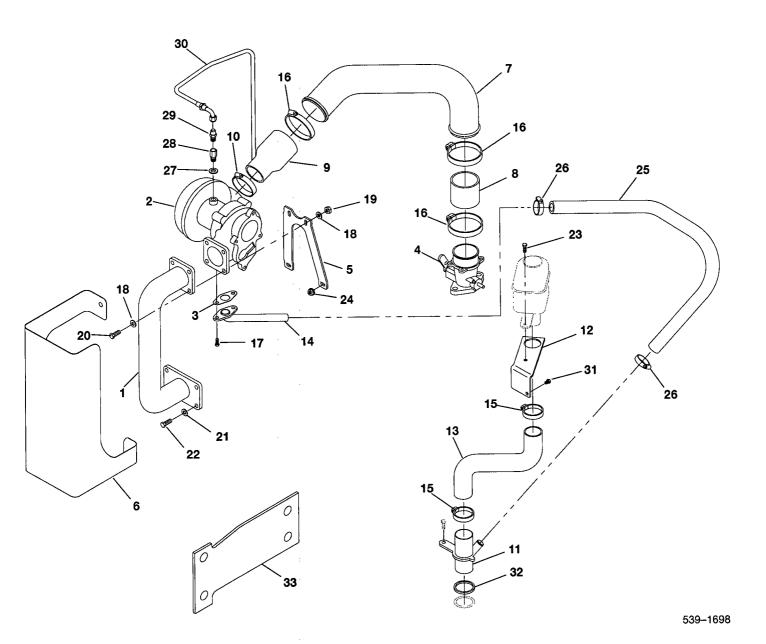
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	191–1959	1	Starter - Complete	11	191–1991	1	Spring Set
1	191-1450	1	Screw, Set	12	191–1439	1	Bracket Assembly, Center
2	191–1449	1	Bracket Assembly, Front (Includes Bearing)	13	1911438	1	Armature Assembly (Includes Bearings)
3	800-2113	2	Screw, Cap - Hex Head	14	191-1437	1	Bearing, Center
			(M12 x 35mm)	15	191-1436	1	Bearing, Rear
4	191-1994	1	Switch, Solenoid	16	191-1992	1	Yoke Assembly (Includes Pole
5	191–1446	1	Gear				Shoes, Field Coil and Positive
6	191–1445	1	Clutch				Brushes)
7	191–1444	1	Cover Set (Includes Cover, Plate, Washers, Snap Ring	17	191–1993	1	Holder, Brush (Includes Negative Brushes)
			and Screws)	18	191-1433	4	Spring, Brush
8	191-1443	1	Pinion Set (Includes Pinion,	19	191-1432	1	Bracket, Rear
			Spring and Stopper Set)	20	191–1431	1	Bolt Set
9	191–1442	1	Stopper Set (Includes Stopper and Ring)	21	526–0174	2	Washer, Flat (.406" ID x .781" OD x .1345" Thk)
10	191-1441	1	Lever Assembly				

#### Turbocharger GEAF Spec A



# Turbocharger GEAF Spec A

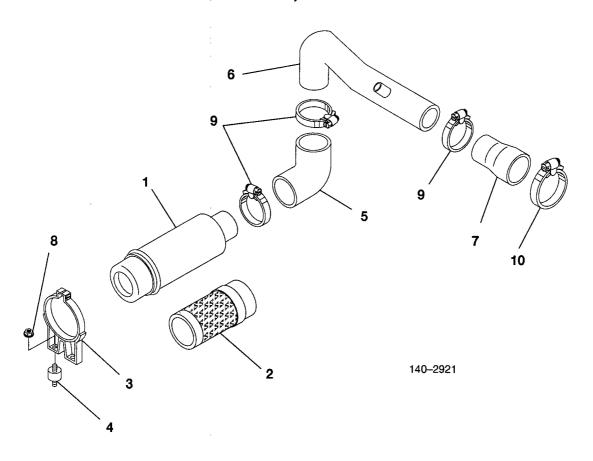
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	127-0418	1	Adapter, Turbocharger	11	127-0424	1	Gasket, Oil Drain
2	127-0416	1	Turbocharger	12	127-0425	1	Drain, Oil
3	503-1946	1	Hose, Turbo Outlet	13	520-2219	8	Stud (M8 x 36mm)
4	503-1140	2	Clamp, Hose	14	502-1242	1	Elbow, Male – 45 Deg
5	141-0973	1	Body, Throttle (Includes top and bottom mounting gaskets and	15	800–2027	2	Screw, Cap – Hex Head (M6 x 10mm)
			tube to throttle body mounting	16	750-1006	4	Nut, Hex (M8)
			screws)	17	502-1243	1	Fitting, Oil Inlet
6	127-0420-02	1	Tube, Turbocharger	18	502-1240	2	Connector, Male
7	526-2100	2	Washer, Flat (M8)	19	127-0426	1	Tube, Oil Supply
8	860-2008	2	Nut, Hex (M8)	20	813-0103	4	Screw, Machine - Round Head
9	725-1075	4	Screw, Cap - Socket Head				(10-32 x 3/4")
			(M10 x 25mm)	21	870-0131	4	Nut, Hex - W/ET (10-32)
10	526-0420	1	Washer, Flat – Copper (3/8" ID x 5/8" OD x 1/32" Thk)				



# Turbocharger GEAF Spec B

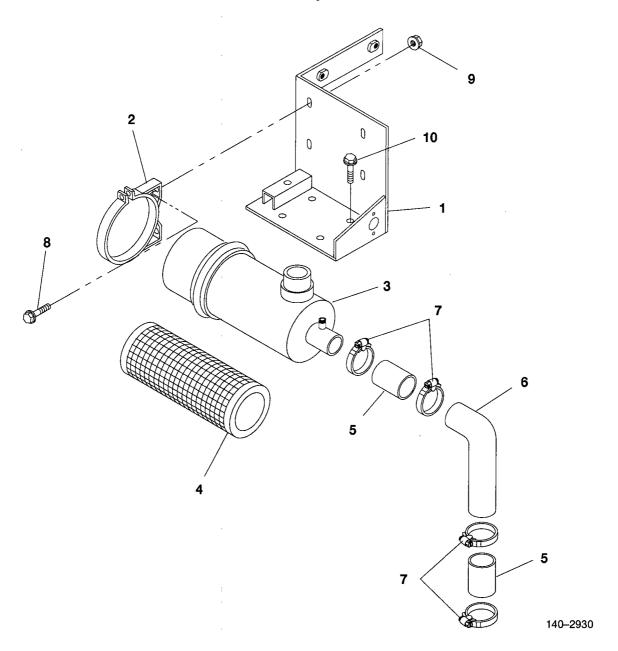
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	1553006	1	Tube, Turbocharger Exchange	19	860–2008	4	Nut, Hex (M8)
2	127-0438	1	Turbocharger	20	800-2058	4	Screw, Cap - Hex Head
3	127-0424	1	Gasket, Oil Drain				(M8 x 25 mm)
4	141-0977	1	Body, Throttle (Includes top and	21	526-2121	4	Washer, Flat
•			bottom mounting gaskets and	22	800-2086	4	Screw, Cap - Hex Head
			tube to throttle body mounting				(M10 x 25 mm)
			screws)	23	800-2031	1	Screw, Cap - Hex Head
5	123-2070	1	Bracket, Support				(M6 x 14 mm)
6	155-3023	1	Shield, Heat	24	870-2065-03	2	Nut, Hex - Flange Head (M8)
7	127-0433	1	Tube, Turbocharger	25	503-1791	1	Hose, Oil Return
8	503-1507	1	Hose, Air Duct				Turbo 21 inch length
9	503-1990	1	Hose, Air Duct - Reducer	26	503-0398	2	Clamp, Hose
10	503-1138	1	Screw, Hose Clamp	27	526-0420	1	Washer, Flat
11	123-2071	1	Adapter, Oil/Air Separator	28	502-1243	1	Fitting, Oil Inlet
12	123-2075	1	Bracket, Oil/Air Separator	29	502-1240	1	Connector, Male
13	503-1991	1	Hose, Oil/Air Separator	30	127-0426	1	Tube, Oil Supply
14	127-0434	1	Drain, Oil	31	800-2080	1	Screw, Cap Hex Head
15	503-0398	2	Clamp, Hose				(M10 x 12 mm)
16	503-1141	3	Screw, Hose Clamp	32	526-0428	1	Spacer
17	800–2029	2	Screw, Cap – Hex Head (M6 x 12 mm)	33	128–0250	1	Insulation, Turbo
18	526–2101	8	Washer, Flat (M8)				

Air Cleaner GEAD, GEAE



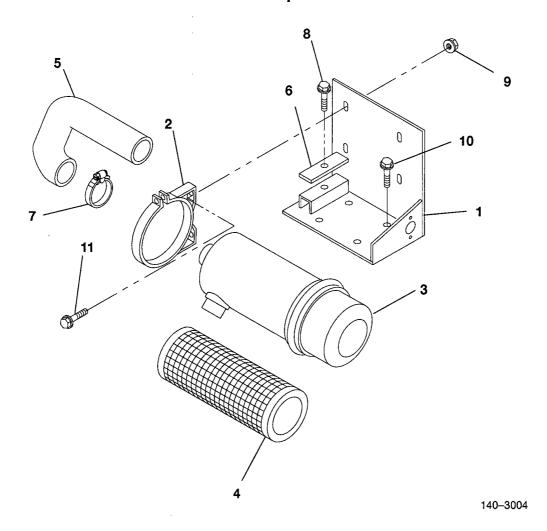
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	140-0721	1	Cleaner, Air (Includes Element)	7	503-1074	1	Hose, Reducer (2-1/4" to 2")
2	140-0765	1	Element, Air Cleaner	8	870-2054	4	Nut, Self-Locking (M6)
3	140-2857	2	Band, Mounting	9	503-0365	3	Clamp, Hose
4	4020669	4	Isolator, Vibration	10	503-0465	1	Clamp, Hose
5	503-0419	1	Elbow, Rubber - Moulded				• •
6			Tube, Air Intake				
	140-2920-02	1	Spec A				
	140-2949-02	1	Spec B – GEAE				

Air Cleaner GEAF Spec A



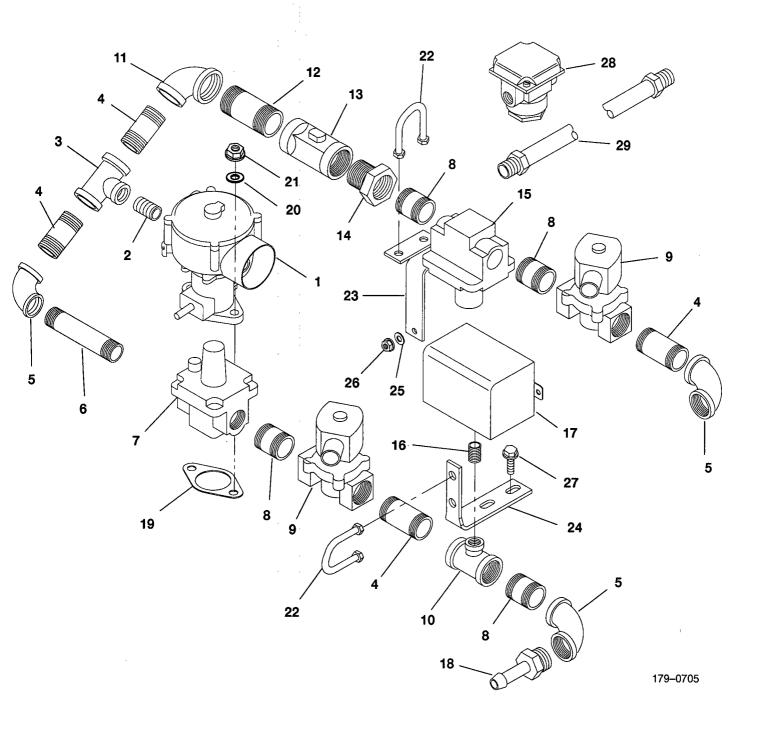
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	140-2931-02	1	Bracket, Air Cleaner	7	503-0365	4	Clamp, Hose
2	140-0722	2	Band, Mounting	8	821-2058-01	4	Screw, Self-Locking - Hex
3	140–2814	1	Cleaner, Air (Includes Element)				Washer Head (M8 x 16mm)
4	140-2860	1	Element	9	870-2055	4	Nut, Locking (M8)
5	503-0330	2	Hose, Air Cleaner (2" ID x 2")	10	821-2033	4	Screw, Self-Locking - Hex
6	140-2934-02	1	Tube, Air Cleaner				Washer Head (M6 x 16mm)

Air Cleaner GEAF Spec B



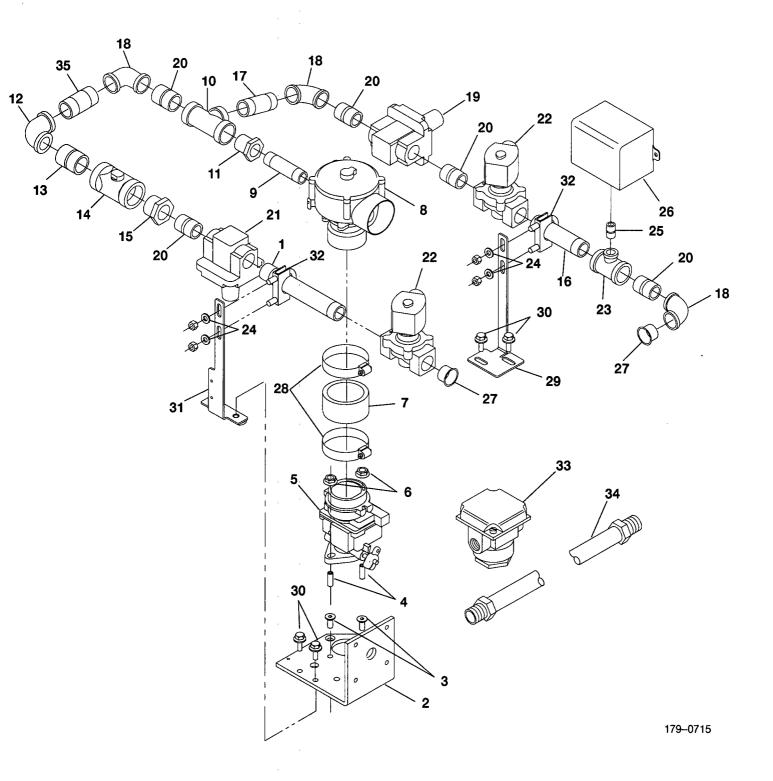
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
							22001 11011
1	140-3005	1	Bracket, Air Cleaner	8	815085807	1	Screw, Self-Locking - Head
2	140-0722	2	Band, Mounting				Washer Head (M8)
3	140-0721	1	Cleaner, Air (Includes Element)	9	870-2055	4	Nut, Locking (M8)
4	140-0765	1	Element	10	821-2033	4	Screw, Self-Locking - Hex
5	140-3008	1	Hose, Air Cleaner				Washer Head (M6 x 16mm)
6	140-2936-02	1	Bracket, Air Cleaner	11	800-2056	4	Screw, Hex Steel Cap
7	503-0365	2	Clamp, Hose				Washer Head (M8 x 16mm)

#### Fuel System GEAD, GEAE Spec A



### Fuel System GEAD, GEAE Spec A

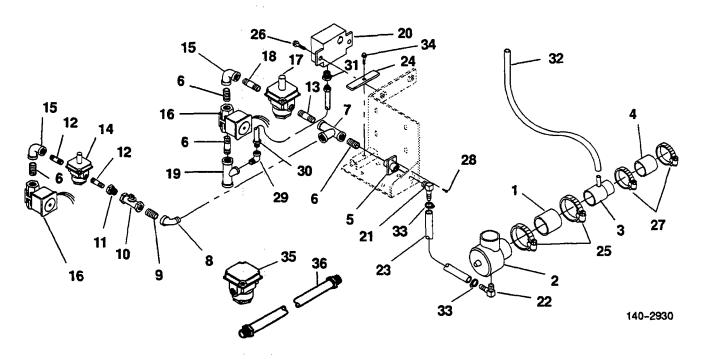
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0999	1	Carburetor - Natural Gas	15	148-0637	1	Regulator – LPG Vapor
2	5050100	1	Nipple, Pipe – Close (3/4')	16	5050099	1	Nipple, Pipe - Close (1/4")
3	505-0167	1	Tee, Pipe - Reducer (3/4" to	17	148-0998	1	Switch, Fuel Pressure
			1/2")	18	502-0971	1	Connector, Hose
4	505-0085	4	Nipple, Pipe (3/4" x 2")	19	141-0971	1	Gasket, Carburetor
5	505-0132	3	Elbow, Pipe – 90 Deg (3/4")	20	526-2100	2	Washer, Flat (M8)
6	505-0337	1	Nipple, Pipe (3/4" x 4")	21	860-2008	2	Nut, Hex (M8)
7	148-0597	1	Regulator - Natural Gas	22	155-1239	2	Clamp, Mounting
8	505-0102	4	Nipple, Pipe (3/4" x 1-3/8")	23	149-2497-02	1	Bracket, Support
9	307083401	2	Valve, Solenoid	24	149-2498-02	1	Bracket, Support
10	505-1496	1	Tee, Pipe - Reducing	25	526-0399-58	1	Washer, Flat (M6)
			(3/4" x 3/4" x 1/4")	26	870-2065-02	1	Nut, Hex Head - Flange (M6)
11	505–0356	1	Elbow, Pipe – Reducer – 90 Deg (1" to 3/4")	27	821-6003-02	1	Screw, Cap – Hex Washer Head (M8 x 20mm)
12	505-0086	1	Nipple, Pipe (1" x 2-1/2")	28	148-0947	1	Regulator, Primary
13	148-0626	1	Valve, Load Adjusting	29	501-0623	1	Hose, Propane (72")
14	505-0129	1	Bushing, Reducing (1" to 3/4")				• • • •



# Fuel System GEAE Spec B

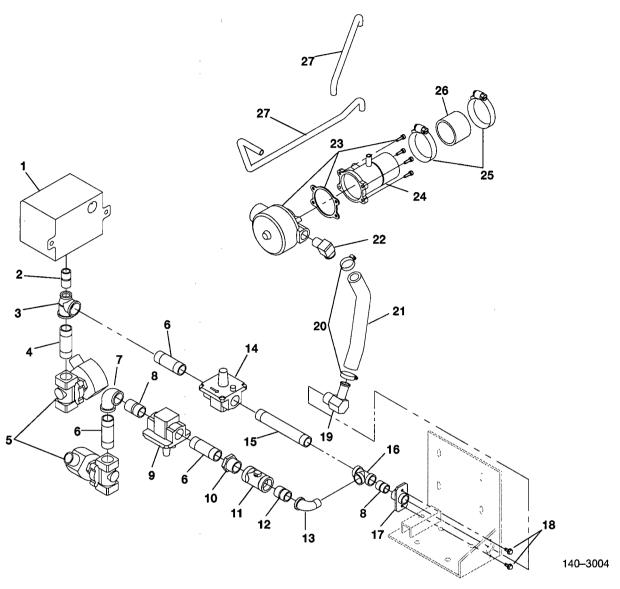
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	505-0754	1	Nipple, Pipe (3/4" x 6")	18	5050132	3	Elbow, Pipe - 90 Deg (3/4")
2	150-2622-02	1	Bracket, Mounting	19	1480597	1	Regulator, Natural Gas
3	803-2011-03	2	Screw, Set - Socket -	20	505-0102	5	Nipple, Pipe - Close (3/4")
			Countersunk (M8 x 20mm)	21	148-0637	1	Regulator, LPG Vapor
4	803-2001-08	2	Screw, Set - Socket	22	307-0834-01	2	Valve, Solenoid
			(M8 x 25mm)	23	505-1496	1	Tee, Pipe – Reducing
5	141-0954	1	Carburetor – LPG Vapor				(3/4" x 1/4" x 3/4")
6	870-2055	2	Nut, Locking – Flange (M8)	24	5262100	4	Washer, Flat (M8)
7	503-0542	1	Adapter, Hose	25	5050099	1	Nipple, Pipe (1/4" x 7/8")
8	148-0691	1	Carburetor – Natural Gas	26	148–0998	1	Switch, Fuel Pressure
9	505-0002	1	Nipple, Pipe (1/2" x 3")	27	517-0094	2	Plug, Pipe – Poly
10	505-0166	1	Tee, Pipe Reducing	28	503-0465	2	Clamp, Hose
			(3/4" x 1/2" x 3/4")	29	149-2491-02	1	Bracket, Support
11	505-0021	1	Bushing, Reducer (3/4")	30	821-6003-02	4	Screw, Hex Head - With Washer
12	505-0356	1	Elbow, Pipe – Reducer –				(M8 x 20mm)
			90 Deg (1" to 3/4")	31	149-2492-02	1	Bracket, Support
13	505-0004	1	Nipple, Pipe (1" x 1-1/2")	32	155–1256	2	Clamp, Muffler
14	1480626	1	Valve, Load Adjusting	33	148-0947	1	Regulator, Primary
15	505-0129	1	Bushing, Reducer (1" to 3/4")	34	501-0623	1	Hose, Propane (72")
16	505-0337	1	Nipple, Pipe (3/4" x 4")	35	5050085	1	Nipple, Pipe (3/4" x 2")
17	505-0084	1	Nipple, Pipe (3/4" x 2-1/2")				

### Fuel System GEAF Spec A



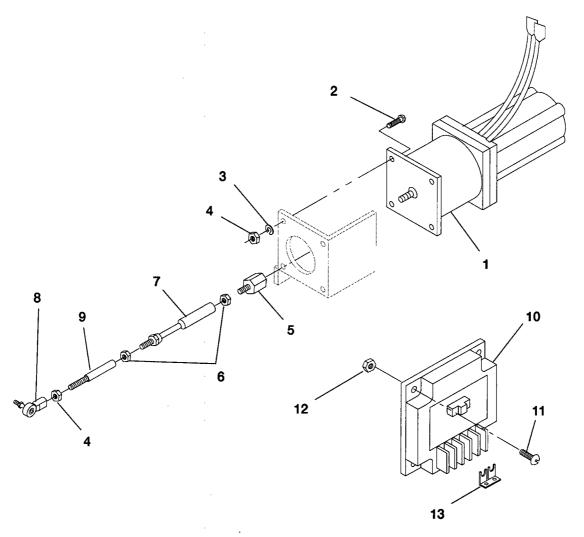
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	503-0330	1	Hose, Air Cleaner (2" ID x 2")	22	502-1030	1	Connector, Hose – 90 Deg
2	148-1001	1	Carburetor - Natural Gas				(1/2" Pipe to 3/4" Hose)
3	140-2935-02	1	Tube, Air Inlet	23	503–1565		Hose, LPG – Bulk (3/4" ID)
4	503-1947	1	Hose, Inlet – Turbocharger				(Order by the Foot – 1 Foot
5	403-3662-02	1	Connector, Bulkhead				_Required)
6	505-0102	4	Nipple, Pipe (3/4" x 1-3/8")	24	140–2936–02	1	Bracket, Retaining
7	505-0166	1	Tee, Pipe (3/4")	25	503–0365	2	Clamp, Hose
8	505–1498	1	Elbow, Pipe – Reducer – 90 Deg (3/4" to 1")	26	821–2032	2	Screw, Self-Locking - Hex Washer Head (M6 x 12mm)
9	505-0004	1	Nipple, Pipe - Close (1")	27	503-1140	2	Clamp, Hose
10	148-0626	1	Valve, Load Adjusting	28	815-0858-01	2	Screw, Self-Locking - Hex
11	505-0129	1	Bushing, Reducing (1" to 3/4")				Flange Head (M8 x 16mm)
12	505-0332	2	Nipple, Pipe (3/4" x 3")	29	502-0041	1	Elbow, Brass - 90 Deg
13	505-0671	1	Nipple, Pipe (3/4" x 7-3/16")	30	501–0005	1	Line, Flexible (18–1/2")
14	148-0637	1	Regulator – LPG Vapor	31	5020029	1	Bushing, Brass (1/8")
15	505-0132	2	Elbow, Pipe - 90 Deg (3/4")	32	503-1262	1	Hose, Breather (27")
16	307-0834-01	2	Valve, Solenoid	33	503-0398	2	Clamp, Hose
17	148-0597	1	Regulator – Natural Gas	34	815085807	1	Screw, Self-Locking – Hex
18	505-0841	1	Nipple, Pipe (3/4" x 2-1/2")				Flange Head (M8 x 45mm)
19	505-1496	1	Tee, Pipe - Reducing	35	148–0947	1	Regulator, Primary
			(3/4" x 3/4" x 1/4")	36	501-0623	1	Hose, Propane (72")
20	148-0998	1	Switch, Fuel Pressure				
21	502-1235	1	Connector, Hose – 90 Deg (3/4" Pipe to 3/4" Hose)				

## Fuel System GEAF Spec B



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0998	1	Switch, Fuel Pressure	17	403-3662-02	1	Connector, Bulkhead
2	505-0099	1	Nipple, Pipe (1/4")	18	815-0858-01	2	Screw, Flat Head (M8)
3	505-1506	1	Tee, Reducing (3/4" x 3/4" x 1/4")	19	502-1235	1	Connector, Hose – 90 Deg
4	505-0332	1	Nipple, Pipe (3/4" x 3")				(1/2" x 3/4")
5	307-0834-01	2	Valve, Solenoid	20	503-0398	2	Clamp, Hose (1-9/16" x 2-1/2")
6	505-0841	3	Nipple, Pipe (3/4" x 2-1/2")	21	5031565	1	Hose, Fuel (12")
7	505-0132	1	Elbow, Pipe (90 Deg)	22	502-1030	1	Connector, Hose – 90 Deg
8	505-0102	2	Nipple, Close (3/4")				(1/2" Pipe to 3/4" Hose)
9	148-0637	. 1	Regulator, Natural Gas	23	1481044	1	Carburetor
10	505-0129	1	Bushing, Reducing (1" to 3/4")	24	127-0437	1	Tube, Turbocharger
11	148-0626	1	Valve, Load Adjusting	25	5031140	2	Clamp, Hose
12	505-0004	1	Nipple, Pipe (1" x 1-1/2")	26	503-1947	1	Hose, Inlet – Turbocharger
13	505–1498	1	Elbow, Street Reducer (1.00 x 3/4 x 90")	27	503–2002	-	Hose, Bulk (11/32" ID) (Order By The Foot – Two Lengths of 3
14	148-0597	1	Regulator, Natural Gas				Feet Each Required)
15	505-0754	1	Nipple, Pipe (3/4" x 6")				· · · · · · · · · · · · · · · · · · ·
16	505-0166	1	Tee, Reducing				

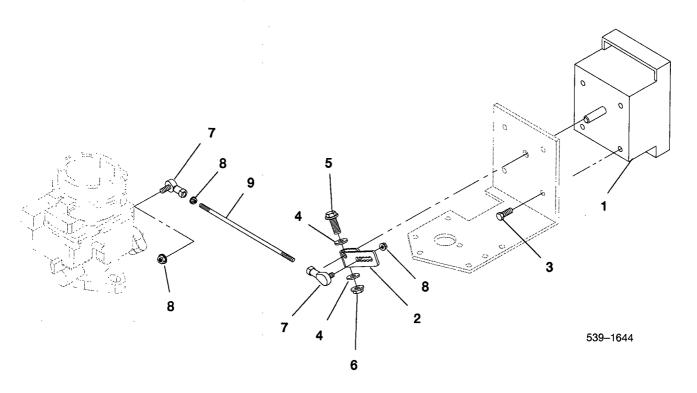
# Governor GEAD, GEAE Spec A



539-1346

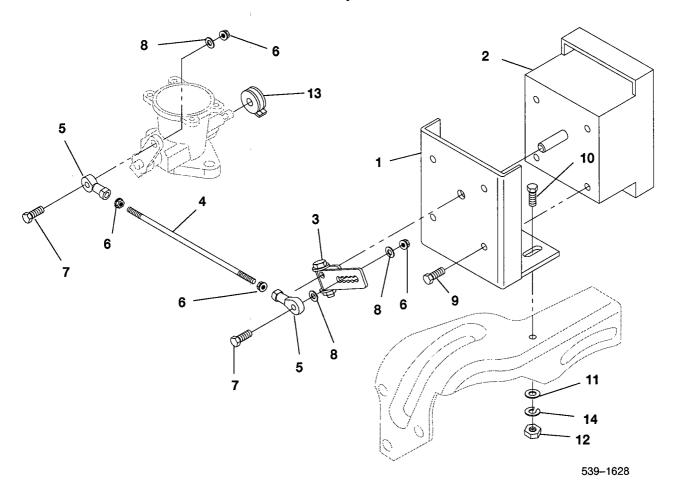
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-2331	1	Actuator, Linear (ACT)	8	150-0939	1	Joint, Ball
2	813-0103	3	Screw, Machine - Round Head	9	151-0714	1	Rod, Governor
			(#10–32 x 3/4")	10	151-0713-01	1	Control, Governor (A21)
3	850-0030	3	Washer, Lock - Spring (#10)	11	8130100	4	Screw, Machine - Round Head
4	870-0053	4	Nut, Hex (#10-32)				(#10-32 x 1/2")
5	150-2314	1	Adapter, Governor Linkage	12	870-0131	4	Nut, Hex – W/ET (#10–32)
6	115-0025	2	Nut, Tappet	13	332-2605	1	Jumper
7	150-1733	1	Joint, Ball				•

Governor GEAE Spec B



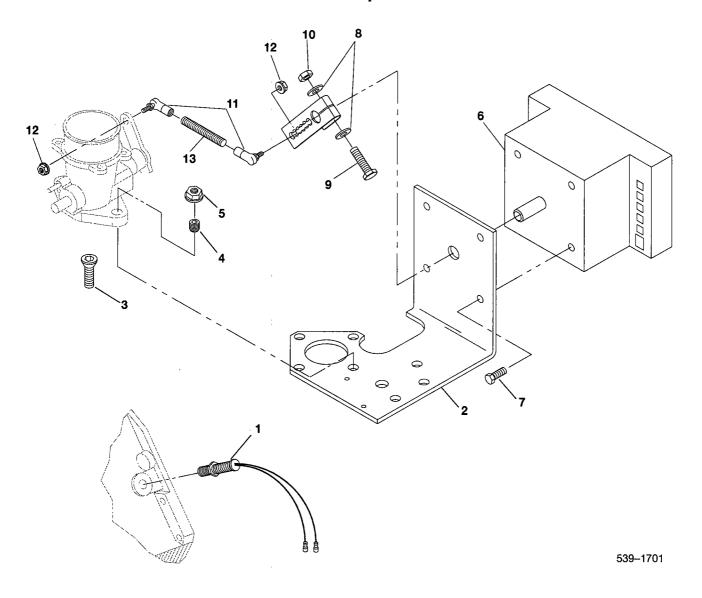
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150–2624	1	Control, Governor (Includes Lever) (A21)	5	800008	1	Screw, Cap – Hex Head (1/4–20 x 1–1/4")
2	150-2620	1	Lever, Governor	6	870-0065	1	Nut, Self-Locking (1/4-20)
3	801–0003	4	Screw, Cap – Hex Head	7	150-0939	2	Joint, Ball
4	526-0018	2	(1/4-28 x 1/2") Washer, Flat (1/4")	8 9	870–0131 150–2666	3 1	Nut, Hex – W/ET (#10–32) Rod, Governor

Governor GEAF Spec A



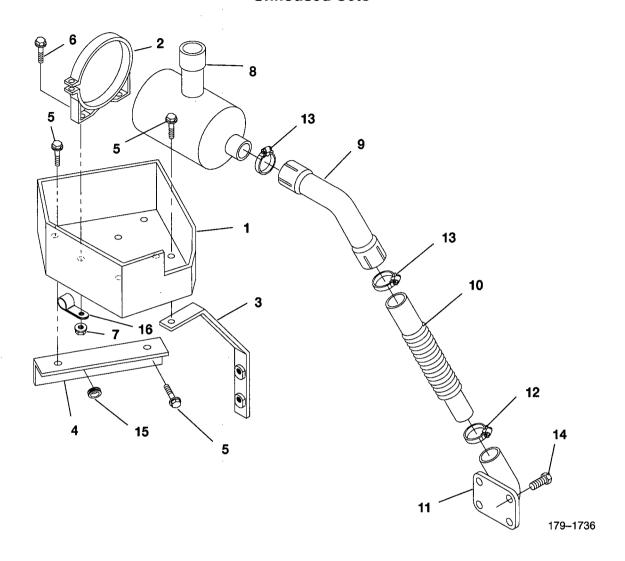
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-2619-02	1	Bracket, Mounting	8	526-0008	3	Washer, Flat (#10)
2	150–2618	1	Control, Governor (Includes Lever) (A21)	9	801–0003	4	Screw, Cap – Hex Head (1/4–28 x 1/2")
3	150-2620	1	Lever, Governor	10	800-2086	2	Screw, Cap - Hex Head
4	150-2617	1	Rod, Governor				(M10 x 25mm)
5	150-2251	2	End, Rod	11	526-2120	2	Washer, Flat (M10)
6	870-0131	4	Nut, Hex - W/ET (#10-32)	12	860-2009	2	Nut, Hex (M10)
7	815-0172	2	Screw, Machine - Hex Head	13	152-0352	1	Kit, Spring – Throttle Return
			(#10-32 x 1")	14	850-2010	2	Washer, Lock - Spring (M10)

Governor GEAF Spec B



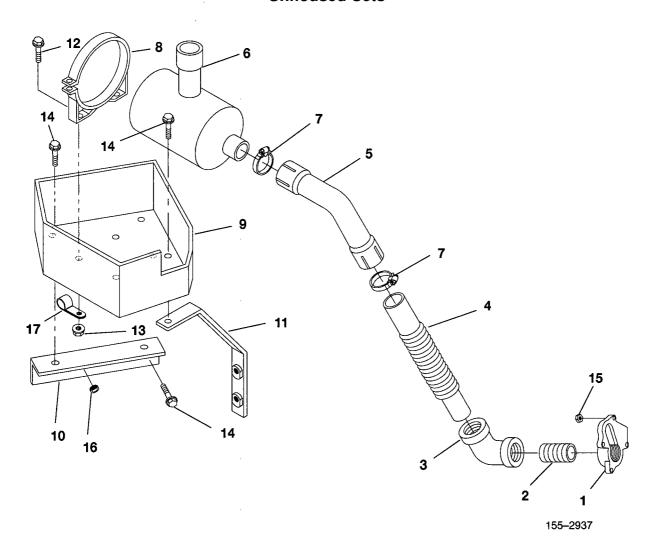
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	1502667	1	Unit, Magnetic Pickup				(M6 x 12mm)
2	150-2622-02	1	Bracket, Governor	8	526-0018	2	Washer, Flat (1/4")
3	803–2011–03	2	Screw, Set Countersunk Socket (M8 x 20mm)	9	800–0008	1	Screw, Cap – Hex Head (1/4–20 x 1–1/4")
4	803–2001–08	2	Screw, Set – Countersunk – Socket (M8 X 25mm)	10	870-0212	1	Nut, Self Locking Flange (1/4–20)
5	870-2056	2	Nut, Lock (M10)	11	1500939	2	Jòint, Ball
6	150-2646	1	Governor (Includes	12	870-0131	2	Nut, Hex W/ET (#10-32)
			Lever)	13	150-2666	1	Rod, Governor
7	800-2029	4	Screw, Cap - Hex Head				

#### Muffler GEAD, GEAE Unhoused Sets



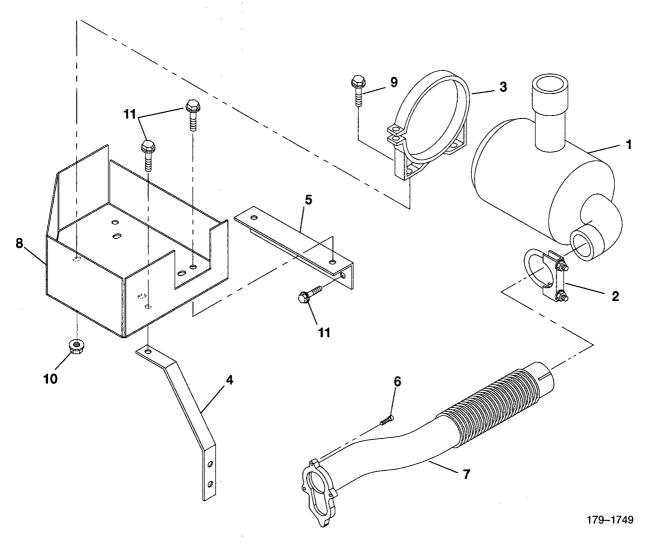
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	155-2929-02	1	Bracket, Exhaust	9	155–2918	1	Tube, Exhaust
2	140–2214	2	Band, Mounting	10	155–2899	i	Tube, Exhaust
3	155-2931-02	1	Bracket, Exhaust	11	155-2919	1	Tube, Exhaust
4	155-2930-02	1	Bracket, Exhaust	12	155-1239	1	Clamp, Exhaust (1-1/2" ID)
5	821-2060	5	Screw, Self-Locking - Hex	13	155-2548	2	Clamp, Exhaust (2" ID)
			Washer Head (M10 x 20mm)	14	800-2085	4	Screw, Cap - Hex Head
6	815-0858-01	4	Screw, Self-Locking - Hex				(M10 x 20mm)
			Flange Head (M8 x 16mm)	15	508-0153	1	Grommet (Fits 7/8" Hole)
7	870-2055	4	Nut, Locking (M8)	16	332-2634	1	Clamp, "J"
8	155-2936	1	Muffler				

Muffler GEAF Spec A Unhoused Sets



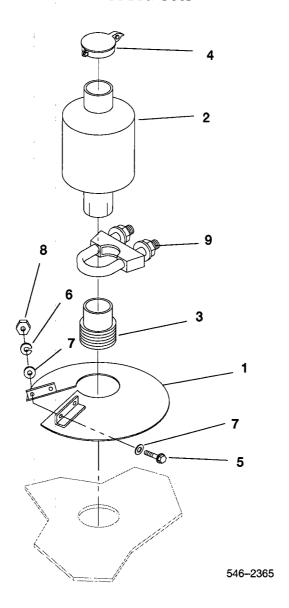
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	155–2938	1	Adapter, Exhaust	11	155-2931-02	1	Bracket, Exhaust
2	505-0220	1	Nipple, Pipe (1-1/2")	12	821-2058-01	4	Screw, Self-Locking - Hex
3	505-0043	1	Elbow, Pipe - 90 Deg (1-1/2")				Washer Head (M8 x 16mm)
4	155-2939	1	Tube, Exhaust	13	870-2055	4	Nut, Locking (M8)
5	155-2940	1	Tube, Exhaust	14	821-2060	5	Screw, Self-Locking - Hex
6	155-2936	1	Muffler				Washer Head (M10 x 20mm)
7	155-2548	2	Clamp, Exhaust (2" ID)	15	750-1006	4	Nut, Hex (M8)
8	140-2214	2	Band, Mounting	16	508-0153	1	Grommet (Fits 7/8" Hole)
9	155-2929-02	1	Bracket, Exhaust	17	332-2634	1	Clamp, "J"
10	155-2930-02	1	Bracket, Exhaust				

Muffler GEAF Spec B Unhoused Sets



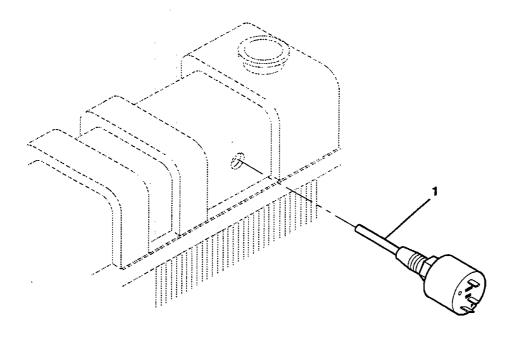
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	1553010	1	Muffler	8	155-3009	1	Bracket, Exhaust
2	155-2548	1	Clamp, Exhaust (2" ID)	9	821-2058-01	4	Screw, Self-Locking - Hex
3	140-2214	2	Band, Mounting				Washer Head (M8 x 16mm)
4	155-2931-02	1	Bracket, Exhaust	10	870-2055	4	Nut, Locking (M8)
5	155-2930-02	1	Bracket, Exhaust	11	821-2060	5	Screw, Self-Locking - Hex
6	725–1051	4	Screw, Cap – Socket Head (M8 x 25mm)				Washer Head (M10 x 20mm)
7	155-3013	1	Tube, Exhaust				

#### Muffler Housed Sets



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	155-2902-02	1	Shield, Rain	6	850-0030	2	Washer, Lock - Spring (#10)
2	155-2908	1	Muffler, Spark Arrester	7	526-0009	4	Washer, Flat (#10)
3	155-2909-03	1	Adapter, Exhaust	8	870-0053	2	Nut, Hex (#10-32)
4	155-2062-62	1	Cap, Rain	9	155-2548	1	Clamp, Muffler
5	821–0003	2	Screw, Self-Locking - Hex Washer Head (#10-32 x 1")				

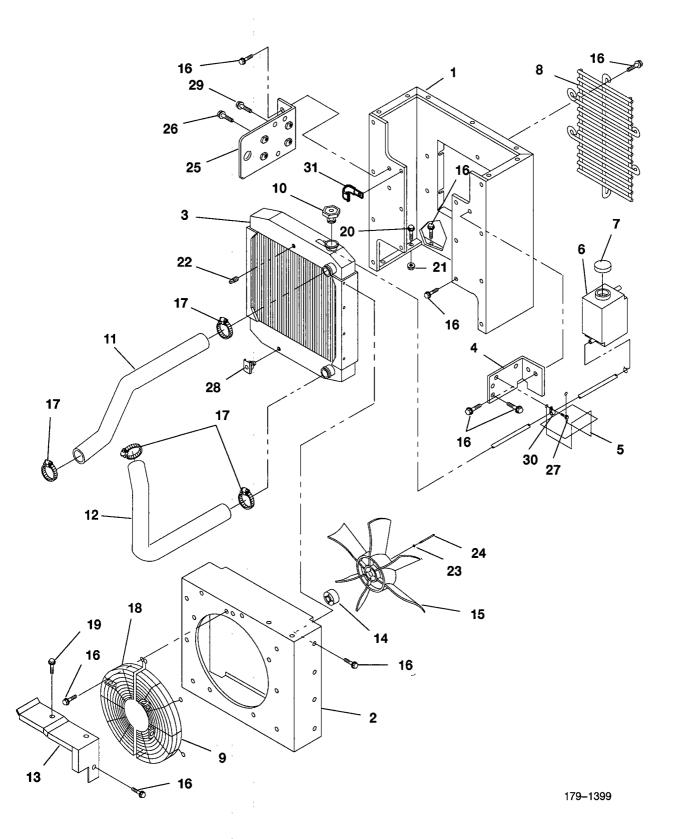
# **Low Coolant Level Sender**



179-1387-01

REF	PART	QTY	PART DESCRIPTION	REF	PART	QTY	PART
NO.	NO.	USED		NO.	NO.	USED	DESCRIPTION
1 1	93-0467	1	Sender Low Coolant Level				

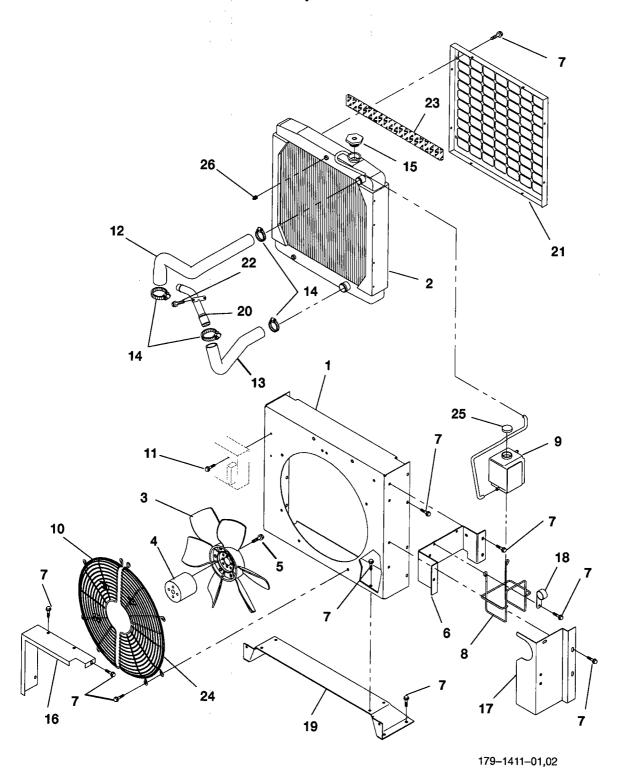
Radiator Spec A



#### Radiator Spec A

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	130-4337-02	1	Housing, Radiator	18	130-4232-04	1	Guard, Fan – Right Side
2	130-4336-02	1	Shroud, Fan	19	821-2049	1	Screw, Self-Locking - Hex
3			Radiator				Washer Head (M8 x 35mm)
	130-4310-01	1	GEAD, GEAE	20	821–2061	4	Screw, Self-Locking - Hex
	130-4310-02	1	GEAF				Washer, Head (M10 x 25mm)
4	130-4278-01	1	Bracket, Mounting	21	870-2056	4	Nut, Locking (M10)
5	130-3571	1	Hanger, Tank	22	502-0153	1	Plug, Pipe – Brass (1/4")
6	130-3570	1	Tank, Coolant Recovery	23	526-2100	4	Washer, Flat (M8)
7	130-3572	1	Cap, Coolant Tank	24	800-2073	4	Screw, Cap – Hex Head
8	130-4231	1	Grille				(M8 x 100mm)
9	130-4232-03	1	Guard, Fan – Left Side	25	150-2605-02	1	Bracket, Module Mounting
10	130-3929	1	Cap, Radiator	26	821-2021	4	Screw, Self-Locking - Hex
11	503-1943	1	Hose, Radiator - Upper				Washer Head (M5 x 12mm)
12	503-1944	1	Hose, Radiator - Lower	27	821-2033	2	Screw, Self-Locking - Hex
13	191-2151-02	1	Guard, Belt				Washer Head (M6 x 16mm)
14	130-4338	1	Spacer, Fan	28	504-0003	1	Cock, Drain
15	130-4340	1	Fan (6 Blade)	29	821-0010	3	Screw, Self-Locking - Hex
16	815-0858-01	36	Screw, Self-Locking - Hex				Washer Head (1/4–20 x 1/2")
			Flange Head (M8 x 16mm)	30	332-1554	1	Clamp, Loop – Insulated
17	503-1140	4	Clamp, Hose	31	332–2634	1	Clamp, "J"

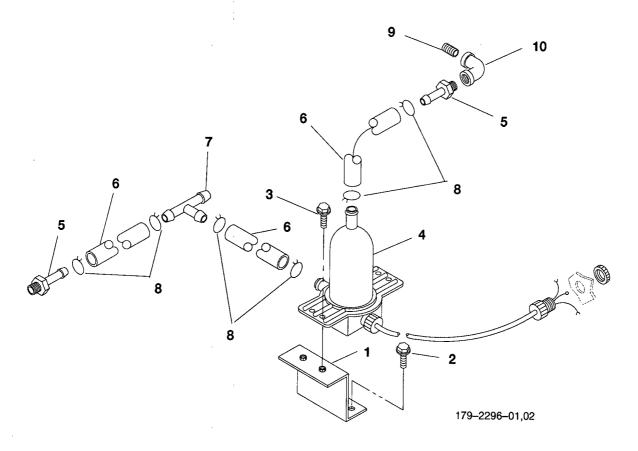
#### Radiator Spec B



#### Radiator Spec B

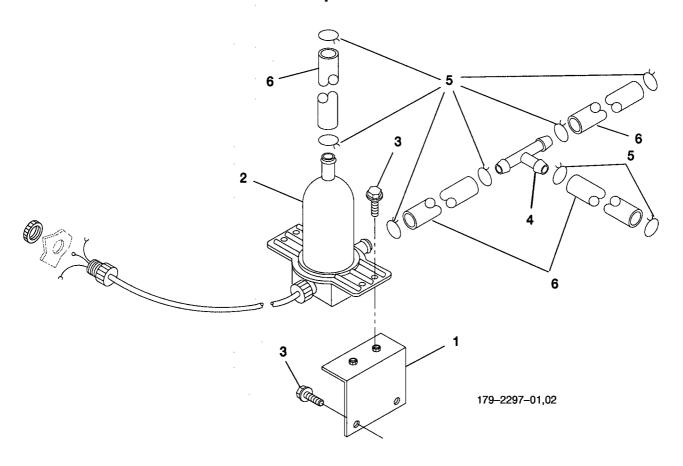
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	130-4422-02	1	Shroud	12	503-1966	1	Hose, Radiator – Upper
2	130-4310-01	1	Radiator (Cap Not Included)	13	503-1967	1	Hose, Radiator – Lower
3	130-4340	1	Fan (6 Blade)	14	503-1140	4	Clamp, Hose
4	130-4427	1	Spacer, Fan	15	130-3929	1	Cap, Radiator
5	800-2073	4	Screw, Cap - Hex Head	16	191-2171-02	1	Guard, Belt
			(M8 x 100mm)	17	191-2173-02	1	Guard, Belt
6	130-4429-02	1	Bracket, Mounting	18	332-1554	1	Clamp, Loop – Insulated
7			Screw, Hex Head - With	19	130-4460-02	1	Support, Radiator
			Washer (M8 x 20mm)	20	130-4415	1	Tube, Inlet
	821–6003–02	36	Sets Without Duct Adapter Grille	21	130-4432	1	Grille, Duct Adapter (Not Used On All Models)
	821–6003–02	40	Sets With Duct Adapter Grille	22	800–2034	2	Screw, Cap – Hex Head (M6 x 20mm)
8	130-3571	1	Hanger, Tank	23	130-4459	2	Gasket, Radiator
9	130-3570	1	Tank, Coolant Recovery	24	130-4428-03	1	Guard, Fan – Left Side
10	130-4428-04	1	Guard, Fan - Right Side	25	130-3572	1	Cap, Coolant Tank
11	800–2013	2	Screw, Cap – Hex Head (M5 x 35mm)	26	502–0153	1	Plug, Pipe – Brass (1/4")

#### Coolant Heater Spec A



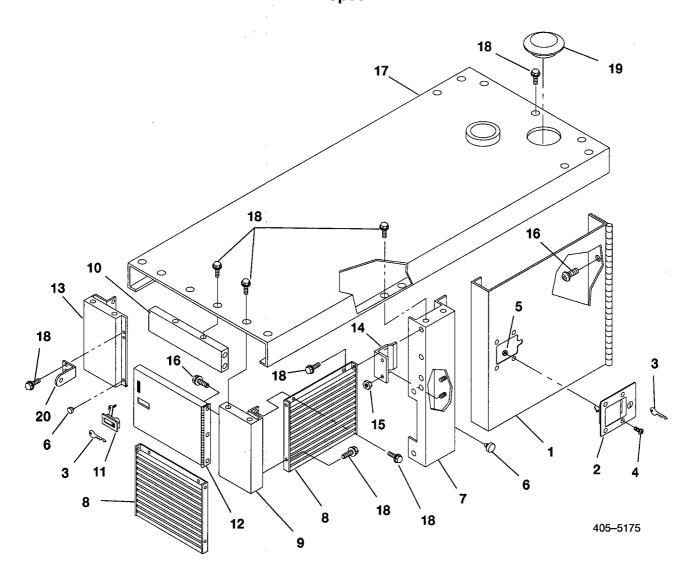
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	130-4325-02 821-2058-01	1 2	Bracket, Mounting Screw, Self-Locking - Hex	5	502-1191	2	Connector, Hose (3/8" Pipe
•	204 2004	_	Washer Head (M8 x 16mm)	6	503-1171	1	to 5/8" ID Hose) Hose, Coolant (6') (Total
3	821–2034	2	Screw, Self-Locking - Hex Washer Head (M6 x 20mm)				Required for All Coolant Heater Hoses)
4			Heater, Coolant	7	502-0870	1	Tee, Hose
	333-0541-01	1	120 Volt, 1000 Watt	8	503-0398	7	Clamp, Hose
	333-0541-02	1	208 Volt, 750 Watt	9	505-0101	1	Nipple, Pipe - Close (3/8")
	333-0541-02	1	240 Volt, 1000 Watt	10	505-0039	1	Elbow, Pipe – 90 Deg (3/8")
	333–0545	1	Thermostat – Not Illustrated				(,, per 10 2 2 3 (6, 6 )
			Element – Not Illustrated				
	333–0546	1	120 Volt				
	333–0547	1	208, 240 Volt				

#### Coolant Heater Spec B



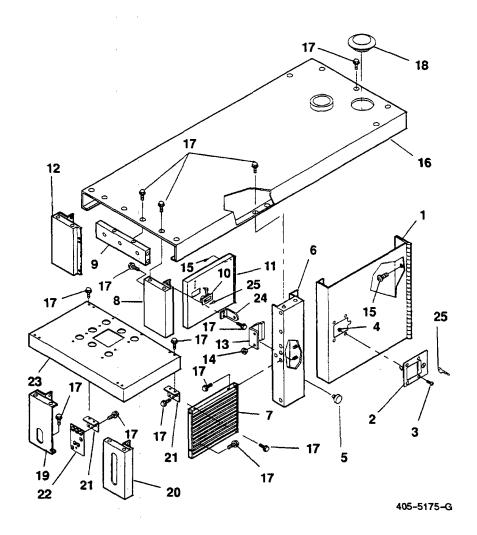
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	333-0565-02	1	Bracket, Mounting Heater, Coolant	3	821–2034	4	Screw, Self-Locking - Hex Washer Head (M6 x 20mm)
	333-0541-01	1	120 Volt, 1000 Watt -	4	5020870	1	Tee, Hose
			GEAE, GEAF	5	503-0131	8	Clamp, Hose
	333-0541-02	1	208 Volt, 750 Watt – GEAE	6	503–1170	1	Hose, Coolant (5') (Total Required for All Coolant
	333-0541-02	1	240 Volt, 1000 Watt – GEAE				Heater Hoses)
	333-0545	1	Thermostat – Not Illustrated Element – Not Illustrated				
	333-0546	1	120 Volt – GEAE, GEAF				
	333-0547	1	208, 240 Volt - GEAE				

Housing
Sets Without Mounted Transfer Switch
Spec A



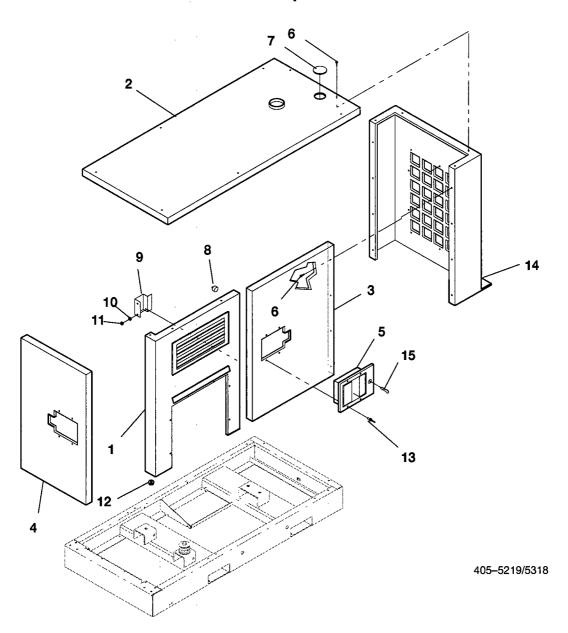
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-4920-01	2	Door, Side	12	405517402	1	Door, Rear
2	406-0766	2	Latch, Side Door (Includes Key)	13	405-491301	1	Post, Housing - Rear -
3	406-0782	3	Key - Replacement (All Doors)				Right Side
4	815-0835	8	Screw, Oval Head (M5 x 12mm)	14	405-4175	2	Catch, Door
5	870-2062	8	Nut, Locking - Nylon (M5)	15	870-0506	4	Nut, Locking – Nylon (M6)
6	405-4932	6	Bumper, Door	16	820-2000-02	11	Screw, Socket - Button Head
7			Post, Housing - Sides				(M8 x 12mm)
	405-4912-01	1	Left Side	17	405-4910-01	1	Top, Housing
	405-4911-01	1	Right Side	18	815-0858-01	53	Screw, Self-Locking - Hex
8	405-4915-01	3	Grille				Flange Head (M8 x 16mm)
9	405-4914-01	1	Post, Housing - Rear -	19	517-0245	1	Plug (Fits 4-1/2" Hole)
			Left Side	20	405-5178-01	1	Bracket, Housing
10	405-4924-01	1	Panel				
11	406–0765	1	Latch, Control Door (Includes Key)				

#### Housing Sets With Mounted Transfer Switch Spec A



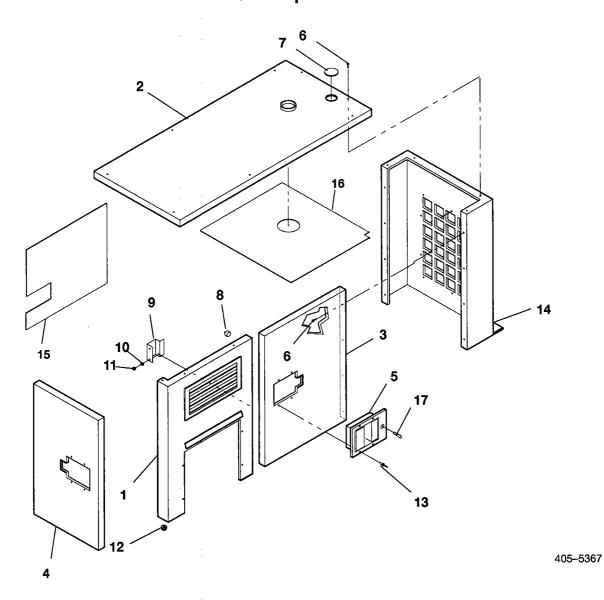
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-4920-01	2	Door, Side	14	8700506	4	Nut, Locking - Nylon (M6)
2	406-0766	2	Latch, Side Door (Includes Key)	15	820-2000-02	11	Screw, Socket - Button Head
3	815-0835	8	Screw, Oval Head (M5 x 12mm)				(M8 x 12mm)
4	870-2062	8	Nut, Locking – Nylon (M5)	16	405-4910-01	1	Top, Housing
5	405-4932	6	Bumper, Door	17	821-2058-01	57	Screw, Self-Locking - Hex
6			Post, Housing - Sides				Flange Head (M8 x 16mm)
•	405-5185-02	1	Left Side	18	517-0245	1	Plug (Fits 4-1/2" Hole)
	405-5184-02		Right Side	19	405-5186-02	1	Post, Housing - Rear - Lower -
7	405-4915-01	3	Grille				Right Side
8	405-4914-01	1	Post, Housing – Rear – Upper – Left Side	20	405–5187–02	1	Post, Housing – Rear – Lower – Left Side
9	405-5194-02	1	Panel	21	319-2487-02	2	Bracket, Mounting - Control
10	406–0765	1	Latch, Control Door (Includes Key)	22	319–2488–02	1	Bracket, Mounting – Heater Junction Box
11	405-5174-01	1	Door, Control	23	319-2124-01	1	Cover, Box – Circuit Breaker
12	405-4913-01		Post, Housing - Rear - Upper -	24	405-5178-01	1	Bracket, Housing
		٠	Right Side	25	406–0782	3	Key - Replacement (All Doors)
13	4054175	2	Catch, Door				

Housing GEAE Spec B



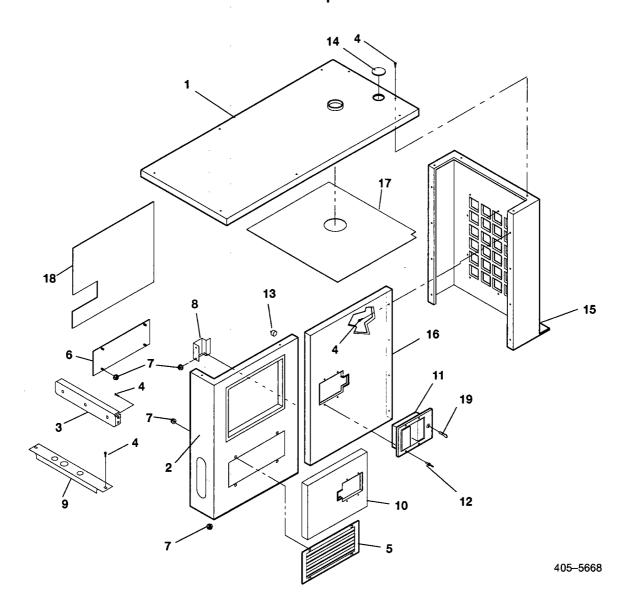
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
110.	110.	JULD	<b>D2001</b> 11011			0015	5250mm 115m
1			Panel, Corner	8	4055264	6	Bumper
	405-5261	1	Left Side	9			Catch, Door
	405-5233	1	Right Side		4055238	2	Side Doors
2	405-5258	1	Top		405-5239	1	Control Door
3	405-5225	2	Door, Side	10	526-0399-60	6	Washer, Flat (M8)
4	405-5227	1	Door, Rear	11	862-0026-55	6	Nut, Hex (M8)
5	406-0766	3	Handle, Locking (Includes	12	870-2065-03	2	Nut, Hex – Flange (M8)
			Key)	13	818-0231-02	12	Rivet
6	821-6003-02	14	Screw, Hex Head - With	14	130-4421	1	Panel, Front
			Washer (M8 x 20mm)	15	406-0782	3	Key – Replacement (Fits All
7	517-0245	1	Plug, Hole				Doors)

# Housing Sets Without Mounted Transfer Switch GEAF Spec B

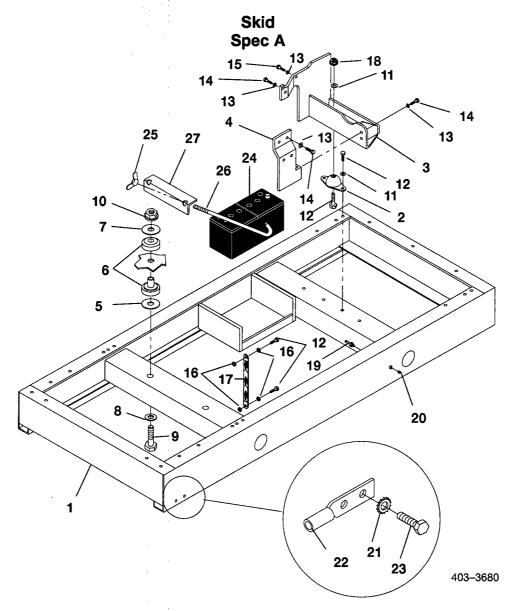


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Panel, Housing	9			Catch, Door
	405-5261	1	Left Side		405-5238	2	Side Doors
	405-5233	1	Right Side		405-5239	1	Control Door
2	405-5258	1	Top, Housing	10	526-0399-60	6	Washer, Flat (M8)
3	405-5225	2	Door, Engine	11	862-0026-55	6	Nut, Hex (M8)
4	405-5227	1	Door, Control – Rear	12	870-2065-03	2	Nut, Hex - Flange (M8)
5	406-0766	3	Handle, Locking (Includes	13	818-0231-02	12	Rivet
-		_	Key)	14	130-4421	1	Housing, Radiator
6	821-6003-02	14	Screw, Hex Head - With Washer	15	405-5548	1	Insulation, Door - Left Side
•			(M8 x 20mm)	16	405-5549	1	Insulation, Roof
7	517-0245	1	Plug, Hole	17	406-0782	3	Key - Replacement (All Doors)
8	405-5264	6	Bumper				• , , , , , , , , , , , , , , , , , , ,

Housing Sets With Mounted Transfer Switch GEAF Spec B

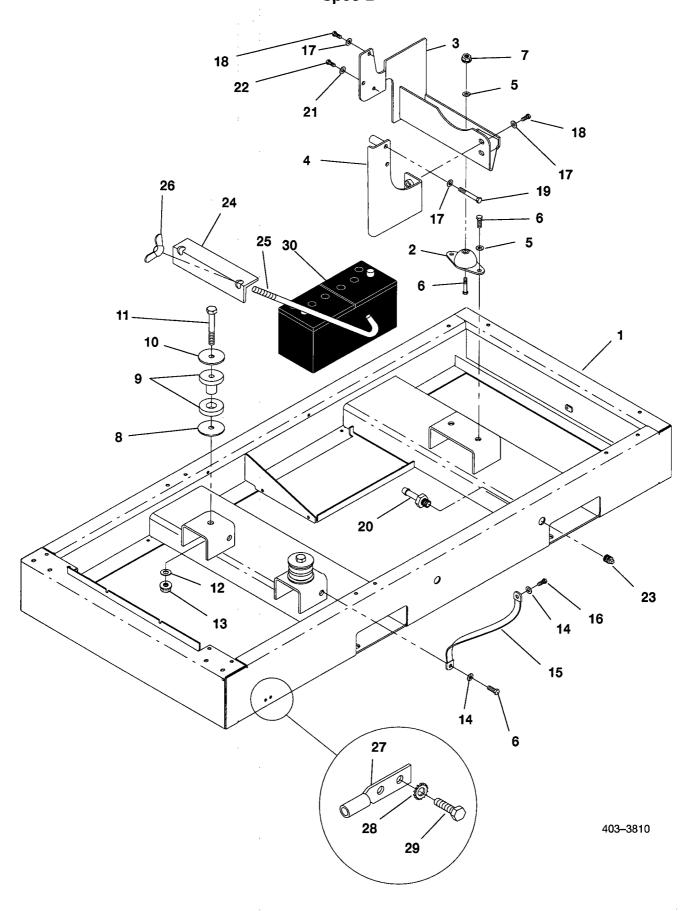


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-5258	1	Top, Housing	10	405–5480	1	Door, Control
2			Panel, Housing	11	406-0766	3	Handle, Locking (Includes Key)
	405-5471	1	Left Side	12	818-0231-02	12	Rivet
	405-5474	1	Right Side	13	405-5264	6	Bumper
3	405-5477	1	Panel, Housing - Rear	14	517-0245	1	Plug, Hole
4	821-6003-02	29	Screw, Hex Head - With Washer	15	130-4421	1	Housing, Radiator
			(M8 x 20mm)	16	405-5225	2	Door, Engine
5	405-5251	1	Louver	17	405-5549	1	Insulation, Roof
6	405-5537	1	Panel, Access	18	4055548	1	Insulation, Door - Left Side
7	870-2065-03	18	Nut, Hex - Flange (M8)	19	406-0782	1	Key - Replacement (Fits All
8	405-5238	3	Catch, Door				Doors)
9	319-2820	2	Support, Control				• •



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	403-3546-04	1	Skid	13	526-0174	9	Washer, Flat (.406" ID x .781"
2	402-0466	1	Isolator, Vibration - Engine				OD x .1345" Thk)
			End	14	800–2086	8	Screw, Cap – Hex Head
3	403-3668-02	1	Bracket, Mounting – Engine				(M10 x 25mm)
4	403–3664–02	1	Support, Engine	15	800–2092	1	Screw, Cap – Hex Head
5	526-0407-02	2	Washer, Flat (17mm ID x				(M10 x 55mm)
			71.4mm OD x 3.4mm Thk)	16	853-2012	4	Washer, Lock - W/ET (M12)
6	402-0663	2	Isolator, Vibration – Generator	17	337-0090	1	Strap, Ground (16")
			End (Includes Upper and	18	8702063	1	Nut, Locking (M12)
			Lower Half) (With Yellow and	19	502-0415	1	Fitting, Hose – Oil Drain
			White Dots)	20	505-0266	1	Plug, Pipe – Countersunk (3/8")
7	403-3042-02	2	Washer, Retainer (21/32" ID x	21	853-2006	2	Washer, Lock – W/ET (M6)
			2–3/4" OD)	22	332-3355	1	Terminal, Ring
8	526-0038	2	Washer, Flat (5/8")	23	800-2029	2	Screw, Cap - Hex Head
9	800–2183	2	Screw, Cap - Hex Head				(M6 x 12mm)
			(M16 x 90mm)	24	416-0796-01	1	Battery (Wet)
10	8700530	2	Nut, Locking (M16)	25	865-0030	2	Nut, Wing
11 .	526-2148	3	Washer, Flat (M12)	26	416-0993-02	2	Rod, Hold-Down - Battery
12	800-2112	5	Screw, Cap – Hex Head (M12 x 30mm)	27	416–0812	1	Hold-Down, Battery

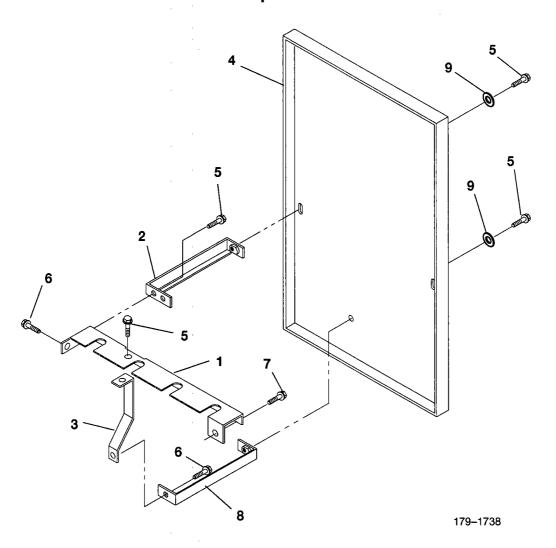
Skid Spec B



#### Skid Spec B

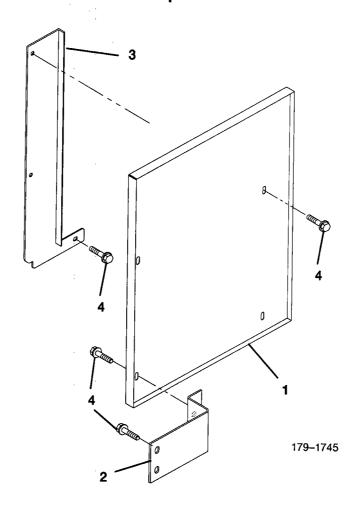
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	403-3788-02	1	Skid	17	5260174	7	Washer, Flat (.406" ID x
2	402–0466	1	Isolator, Vibration				.781" OD x .1345" Thk)
3	403-3794-02	1	Bracket, Mounting - Engine	18	800-2086	6	Screw, Cap - Hex Head
4	403-3789-02	1	Support, Engine				(M10 x 25mm)
5	526-2148	3	Washer, Flat (M12)	19	800-2095	1	Screw, Cap - Hex Head
6	800-2112	4	Screw, Cap – Hex Head				(M10 x 70mm)
			(M12 x 30mm)	20	502-0943	1	Connector, Hose
7	870-2063	1	Nut, Locking – Nylon (M12)	21	526-0122	1	Washer, Flat (5/16")
8	526-0407-02	2	Washer, Flat (17mm ID x 71.4mm OD x 3.4mm Thk)	22	800–2057	1	Screw, Cap – Hex Head (M8 x 20mm)
9	402-0663	2	Isolator, Vibration	23	505-0266	1	Plug, Pipe – Countersunk (3/8")
10	403-3042-02	2	Washer, Retainer (2-3/4" OD)	24	416-0812	1	Hold-Down, Battery
11	800-2183	2	Screw, Cap - Hex Head	25	416099302	2	Rod, Battery Hold-Down
			(M16 x 90mm)	26	865-0030	2	Nut, Wing (M6)
12	526-0038	2	Washer, Flat (5/8")	27	332-3355	1	Terminal, Ring
13	870-0530	2	Nut, Locking (M16)	28	853-2006	2	Washer, Lock - W/ET (M6)
14	853-2012	4	Washer, Lock W/ET (M12)	29	800-2029	2	Screw, Cap - Hex Head
15	337-0090	1	Strap, Ground				(M6 x 12mm)
16	800–3025	1	Screw, Cap – Hex Head (M12 x 20mm)	30	416–0796	1	Battery (Wet)

Heat Shield Spec A



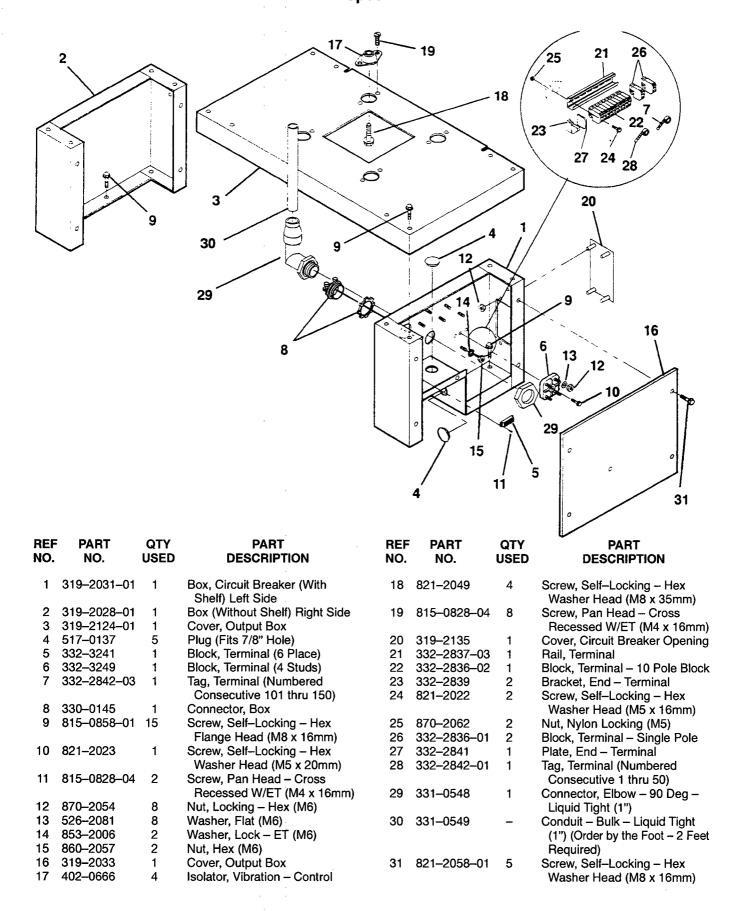
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	1552933	1	Shield, Heat	6	821-2060	2	Screw, Self-Locking - Hex
2	155-2932-02	2	Bracket				Washer Head (M10 x 20mm)
3	155-2941	1	Bracket	7	821-2076	1	Screw, Self-Locking - Hex
4	155-2934-02	1	Shield, Heat				Washer Head (M12 x 25mm)
5	815-0858-01	8	Screw, Self-Locking - Hex	8	155-2960	1	Bracket
			Flange Head (M8 x 16mm)	9	526-0113	3	Washer, Flat (M8)

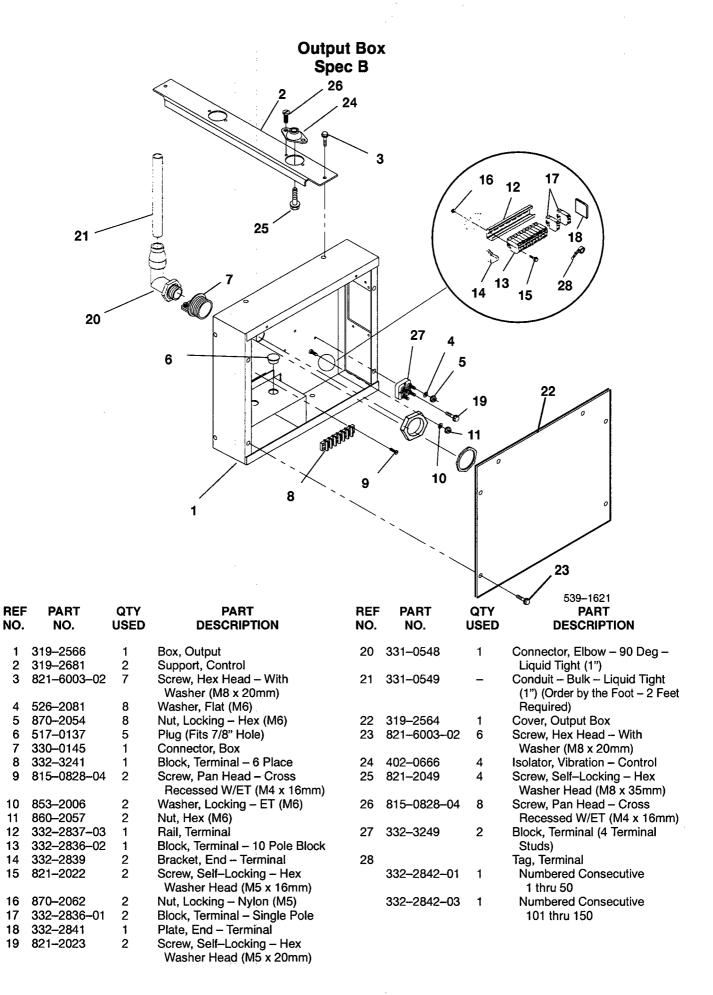
Heat Shield Spec B

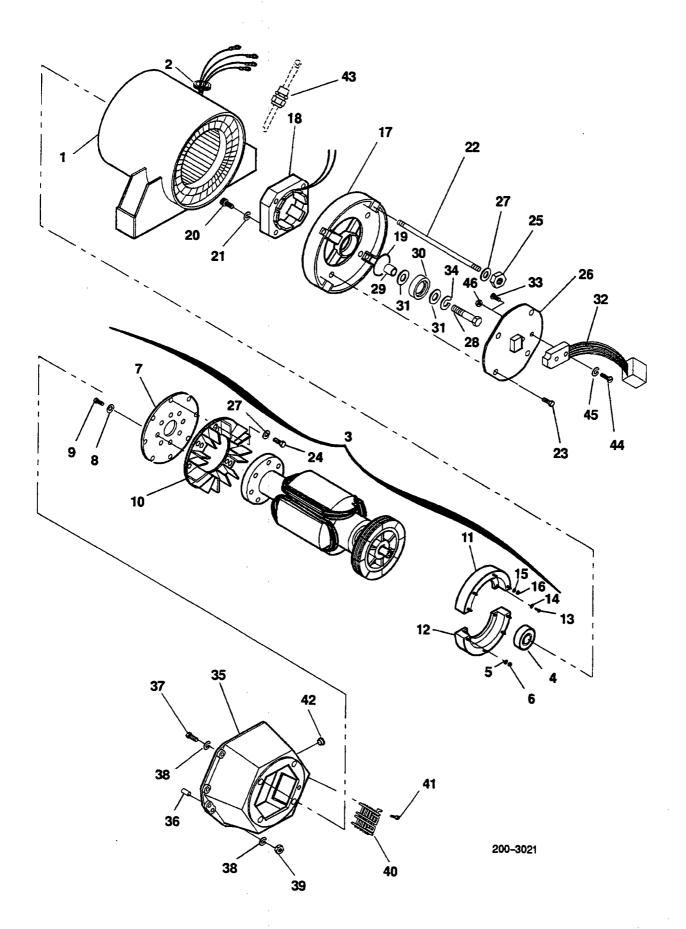


REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 2 3	155–2962 155–2963–02 155–2997	1 1 1	Shield, Heat Bracket, Heat Shield Bracket, Heat Shield	4	821–6003–02	7	Screw, Hex Head – With Washer (M8 x 20mm)

#### Output Box Spec A

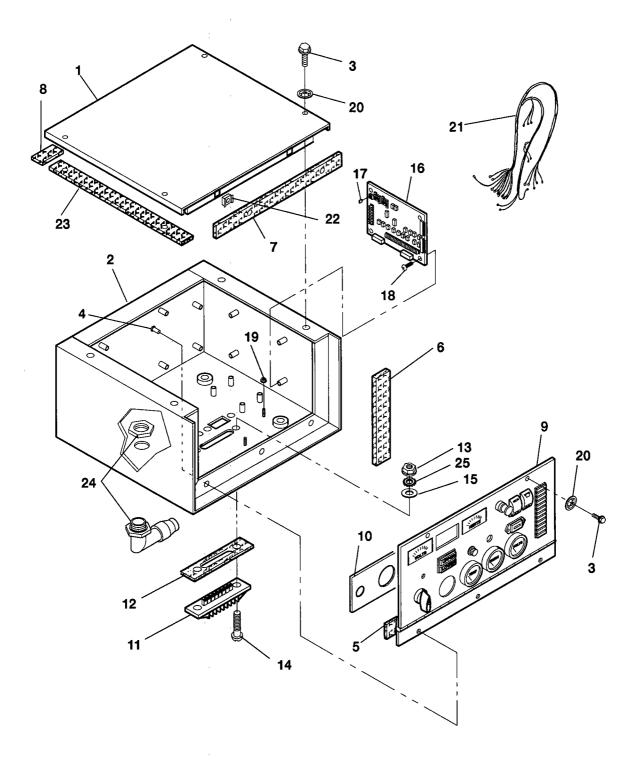






#### Generator

REF		QTY	PART	REF	PART	QTY	PART			
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION			
1			Stator, Generator (Includes	22			Stud, Generator Through			
•			Grommet and Hub)		520-1002-02	4	GEAD			
			GEAD (Stack Length 87)		520-1002-10	4	GEAE			
	220-4436-01	1	Sets Without Mounted		520-1002-12	4	GEAF			
			Transfer Switch	23	821-0001-01	4	Screw, Locking - Hex Flange			
	220-4436-08	1	Sets With Mounted Transfer				Head (#10-24 x 3/8")			
			Switch	24	800-0310-36	8	Screw, Cap – Hex Head			
			GEAE (Stack Length 178)				(3/8–16 x 1")			
	220-4436-05	1	Sets Without Mounted	25	862-0026-07	8	Nut, Hex (3/8–16)			
			Transfer Switch	26	234-0957-02	1	Cover, Inlet			
	220-4436-12	1	Sets With Mounted Transfer	27	526-0399-42	12	Washer, Flat (3/8")			
			Switch	28	800–0515	1	Screw, Cap – Hex Head			
			GEAF (Stack Length 219)				(3/8-16 x 1-3/4")			
	220-4436-06	1	Sets Without Mounted	29	191–2131	1	Spacer			
			Transfer Switch	30	166–0767	1	Rotor (Overspeed)			
	220-4436-13	1	Sets With Mounted Transfer	31	526-0124	2	Washer, Flat (3/8")			
			Switch	32	300–4324	1	Board, Printed Circuit –			
2	508–1073	1	Grommet			_	Overspeed			
3			Rotor Assembly, Generator	33	815–0849	2	#Screw, Machine - Pan Head -			
			(Includes Parts Marked *)				Cross Recessed W/IT			
	201–3512–01	1	GEAD (Stack Length 87)	0.4	050 0050		(#6–32 x 3/4")			
	201-3512-05		GEAE (Stack Length 180.8)	34	850-0050	1	Washer, Lock – Spring (3/8")			
	201–3512–06		GEAF (Stack Length 222)	35	231–0358	1	Adapter, Generator (Includes			
4	510-0173	1	*Bearing, Ball	26	775 0000	_	Dowel Pins)			
5	526-0399-11	2	*Washer, Flat (#10)	36	775–0089	2	Pin, Dowel (M10 x 20mm)			
6 7	870-0131-01 232-3816-03	2 1	*Nut, Hex ~ W/ET (#10) *Disc, Drive	37	800–2087	5	Screw, Cap – Hex Head (M10 x 30mm)			
8	526-0399-73		*Washer, Flat (M12 Hardened)	38	850-2010	7	Washer, Lock – Spring (M10)			
9	800-3017-52		*Screw, Cap – Hex Head	39	860-2009	2	Nut, Hex (M10)			
9	000-0017-02	U	(M12 x 20mm)	40	130-4351-01	1	Guard, Fan			
10	205-0228-02	1	*Fan, Generator	41	821–2021	2	Screw, Self-Locking - Hex			
11	358-0069	i	*Rectifier - Positive	• •	OL, LOL,	-	Washer Head (M5 x 12mm)			
12	358-0070	1	*Rectifier - Negative	42	517-0135	1	Plug, Hole			
13	822-2160-37	4	*Screw, Machine - Pan Head	43	331-0542-03		Hub - Generator Leads - Sets			
		-	(#10–32 x 1/2")				With Mounted Transfer Switch			
14	853-0040-04	4	*Washer, Lock - W/ET (#10)	44	815-0865-13	2	+Screw, Machine - Pan Head -			
15	526-0399-11	6	*Washer, Flat (#10)				Slotted (M4 x 45mm)			
16	870-0131	6	*Nut, Hex - W/ET (#10)	45	850-2004	2	+Washer, Lock - Spring (M4)			
17	211-0464	1	Bell, End	46	860-2005	2	+Nut, Hex (M4)			
18	220-4413-01	1	Stator, Exciter							
19	5090143	1	Seal, O–Ring							
20	802-0040-01	2	Screw, Cap - Socket Head	* - Parts Included in Generator Rotor Assemblies						
			(1/4–20 x 2")			Oversp	eed Boards With Threaded			
21			Washer, Lock - Spring		Standoffs	_				
	850-0114-53	2	M6 (GEAD, GEAE, GEAF	+ - Used to Mount Overspeed Boards Without Threaded						
			Spec A)		Standoffs					
	850-0114-05	2	1/4" (GEAF Spec B)							

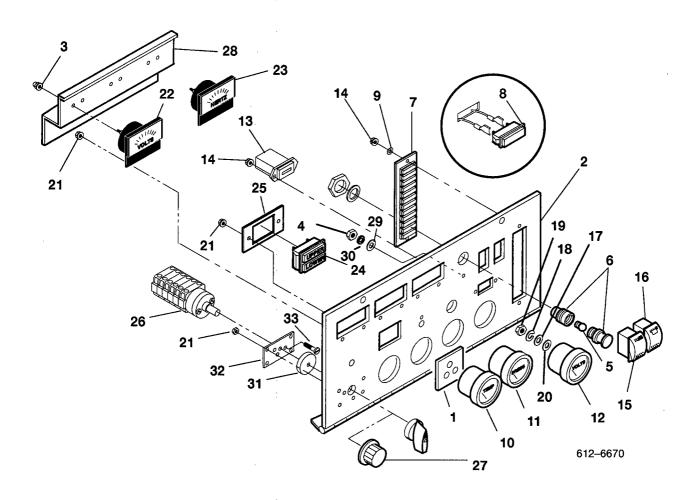


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#### Control

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	319-2100-01	1	Cover, Control Box	17			Fuse
2	319-2409-02	1	Box, Control		321-0307-03	2	5 Amp (Tan) (F4,F5)
3	800203401	6	Screw, Cap – Hex Head (M6 x 20mm)		321-0307-06 321-0307-07	1 2	15 Amp (Light Blue) (F3) 20 Amp (Yellow) (F1,F2)
4	818-0153	3	Rivet	18	8150550	4	Screw, Machine - Round
5	895-0337	1	Gasket, Foam - Hinge				Head - Cross Recessed W/IT
6	895-0336	2	Gasket, Foam - Sides				(#6-32 x 3/8")
7	895-0338	1	Gasket, Foam - Top	19	870-0183	3	Nut, Hex W/EIT (#632)
8	895-0339	1	Gasket, Foam - Cover - Rear	20	526-0422	6	Washer, Retainer - Nylon
9	-	1	Panel Assembly, Control (See Separate Page for Components)	21	-	3	Harness, Wiring – Control Panel, Engine to Control, Ignition (See Separate Page
10	308-1035-02	1	Plate				for Components)
11	332-3239	1	Block, Terminal – 8 Place (TB1)	22	870-2195	2	Nut, Captive - Floating (M6)
12	332-3244	1	Gasket, Terminal Block	23	895-0353	2	Gasket, Foam - Cover - Sides
13	870-0131	2	Nut, Hex - W/ET (#10-32)	24	3310548	1	Connector, Elbow – 90 Deg –
14	813-0108	2	Screw, Machine – Round Head				Liquid Tight (1")
			Slotted (#10-32 x 1-1/2")	25	853-0008	2	Washer, Lock ET (#10)
15	526-0008	2	Washer, Flat (#10)				
16	300–4296	1	Board, Engine Monitor – 12 Light Control (Includes Fuses) (A11)				

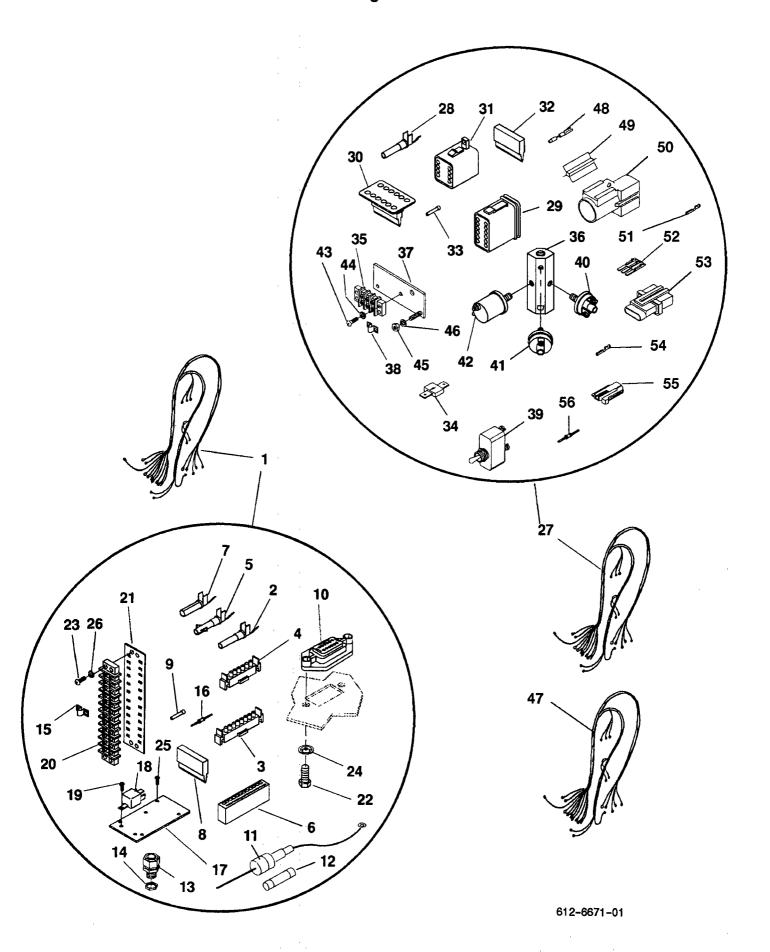
#### **Control Panel Assembly**



#### **Control Panel Assembly**

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	300-4323	1	Board, Printed Circuit – Water	19			Nut, Hex (#10-32)
			Temperature Gauge		8710010	10	All Gauges (Brass)
2	319-2491-03	1	Panel, Control		870–0131	6	Water Temperature Gauge
3	870-0439	6	Nut, Acorn (1/4–28)				(W/ET)
4	8700183	1	Nut, Hex W/ET (#6-32)	20	5260409	5	Washer, Nylon
5	322-0004	1	Bulb, Panel Light -	21	870-1220	12	Nut, Hex W/ET (#440)
			Replacement	22	302-1148	1	Voltmeter (M21)
6	322-0361	1	Light, Panel (DS11)	23	302-1968	1	Meter, Frequency (M23)
7	322-0458	1	Light Assembly, Indicator – 12 Light Assembly (Includes	24	322–0363	1	Light, Indicator – Upper/Lower Scale (DS21,DS22)
			Wiring Harness and Connector Housing) (A12)	25	319–2141	1	Bracket, Mounting – Indicator Light
8	322-0369-01	1	Light, Indicator - Replacement	26	308-1052	1	*Switch, Rotary - Voltmeter/
9	526–0196	2	Washer, Flat (7/32" ID x 7/16" OD x 1/8" Thk)				Ammeter (Includes Knob) (S21)
10	193–0351	1	Gauge, Water Temperature (M12)	27	303–0032	1	Knob, Rotary Switch (Round Style) Used During Early
11	193-0466	1	Gauge, Oil Pressure (M11)				Portion of Spec A
12	302-1641	1	Voltmeter (M13)	28	319–2144	1	Cover, Meter - Lexan
13	302-0885	1	Meter, Time Totalizing (M14)	29	526–0002	1	Washer, Flat (#6)
14	870-1220	4	Nut, Hex - W/ET (#4-40)	30	853-0005	1	Washer, Lock – ET (#8)
15	308-1011	1	Switch, Rocker -	31	308–1056	1	*Gasket, Switch
			Run/Stop/Remote (S12)	32	319-2490	1	*Bracket, Mounting – Switch
16	308–1010	1	Switch, Rocker – Lamp Test/Restart (S11)	33	815087502	2 3	Screw, Machine - Pan Head - Cross Recessed (M4 x 8mm)
17	526-0049	13	Washer, Flat - Brass (#10)				
18	850-0030	5	Washer, Lock – Spring (#10) Voltmeter and Oil Pressure Gauge	* (	Jse Began Dur	ing Late	r Portion of Spec A

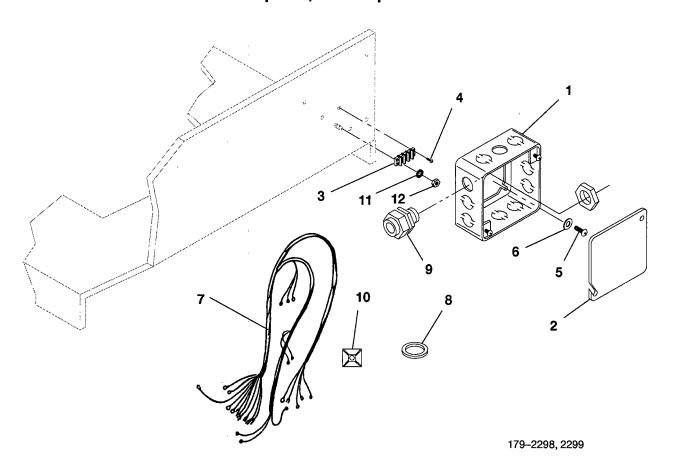
#### **Wiring Harness**



#### Wiring Harness

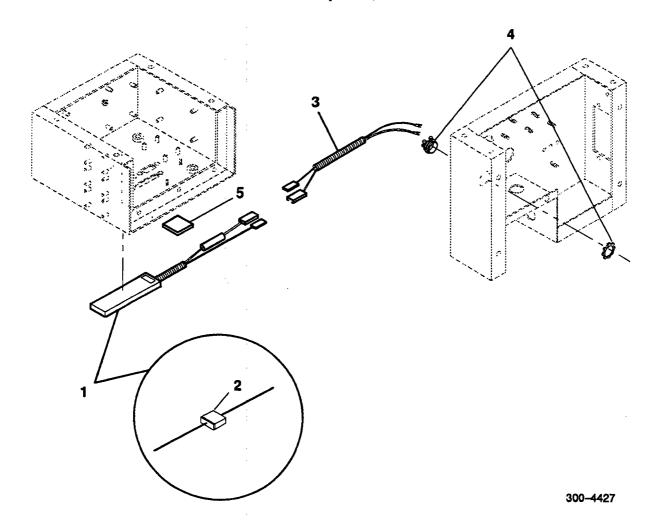
REF NO.		QTY USEI		REF NO.	PART NO.	QT USE				
1	338-3161-02	1	Harness, Wiring - Control Panel	31	323-1541	1	^+#Plug, Connector - 8 Place (P2)			
			to Ground, Circuit Breaker,	32	323-1543	1	^+#Wedge, Plug (Used in P2)			
			TB3, CT21, CT22, Generator, TB21, VR21, F1, F2, TB1, P1,	33	323-1591	6	^+#Plug, Connector (Used in J1 and P2)			
			A28, K11, K12, K13 and A11	34	357-0030	1	+Diode (6 Amp)			
			(Includes Parts Marked *)	35	332-0611	1	Block, Terminal – Engine			
2	323–1491	10	*Pin, Contact (Used in P1)				Ground - 3 Place (T26)			
3	323–1306	1	*Housing, Connector – 8 Place	36	120-1312-02	1	Manifold, Oil Pressure			
	000 4004	_	(J1)	37	319–2400–02	1	Bracket, Mounting - Engine			
4	323–1304	2	*Housing, Connector – 6 Place	00	000 1010	_	Ground - Spec A			
5	323-1200	15	(J1,J2) *Speket Contact (Head in J1, J2)	38	3321043	2	Jumper (Used on T26)			
6	323-1200	15	*Socket, Contact (Used in J1,J2)	39			Switch, Toggle – Fuel Solenoids			
O	323-1300	ļ	*Housing, Connector – 12 Place (J4)		308-0005	4	(S10)			
7	323-1302	11	*Pin, Contact (Used in J4)		308-0068	1	GEAD, GEAE, GEAF Spec A GEAE, GEAF Spec B			
8	323-1581	1	*Wedge, Receptacle (Used in	40	309-0641-03	1	Switch, Oil Pressure – 14 PSI			
Ŭ	020 1001	. I	P1)	40	303-0041-03	•	(S1)			
9	323-1591	1	*Plug, Connector (Used in P1)	41	309-0641-07	1	Switch, Oil Pressure – 20 PSI			
10	323-1633-01	1	*Connector, Receptacle – 12	7,	000 00+1 07	•	(S5 Pre–Alarm)			
		•	Place - Grey (P1)	42	1930244	1	Sender, Oil Pressure (E1)			
11	321-0330	1	*Holder Assembly, Fuse	43	815-0828-04	2	Screw, Machine – Round Head			
			(Includes Fuse)	,		_	(M4 x 16mm) Spec A			
12	321-0113	1	*Fuse – 30 Amp (F1)	44	853-0005	2	Washer, Lock - W/ET (#8)			
13	331-0542-01	2	*Hub, Connector (3/8")				Spec A			
14	331-0543-01	2	*Nut, Locking - Connector Hub	45	860-2058	1	Nut, Hex (M8) Spec A			
			(3/8")	46	854-0017	1	Washer, Lock - IT (5/16")			
15	332-1043	2	Jumper (Used on TB21)				Spec A			
16	350–1222	1	Resistor (1.5k Ohms) (Used on TB21)	47	166–0844	1	Harness, Wiring – Ignition – GEAE, GEAF Spec B			
17	319–2140	1	Plate, Relay Mounting	48	166-0850	2	^#Socket, Contact (Used in P3)			
18	307-2817-01	3	Relay (K11,K12,K13)				GEAE Spec B			
19	821–0040	3	Screw, Locking - Slotted - Hex Flange Head	49	166–0849	1	^#Wedge, Connector (Used in P3) Spec B			
			(#10–32 x 5/16")	50			Connector – 2 Place – Spec B			
20	332-0607	1	Block, Terminal – 12 Place	00			(P3)			
			(TB21)		166-0860	1	# GEAE			
21	332-2723	1	Strip, Marker		166-0848	1	^ GEAF			
22	800-2033-01	2	Screw, Cap - Hex Head	51			Socket, Contact (Used in P4)			
			(M6 x 16mm)				Spec B			
23	812–0028	2	Screw, Machine - Round Head		191–2181	1	^# 18 AWG			
			(#4–40 x 5/16")		191–2180	2	^# 16 AWG			
	526-0422	4	Washer, Retainer – Nylon	52	191–2179	1	^#Wedge, Connector (Used in P4)			
25	8150550	4	Screw, Fillister Head - Cross		101 0170		Spec B			
26	953 0003	0	Recessed W/IT (#6–32 x 3/8")	53	191–2178	1	^#Connector - 3 Place -			
26 27	853–0003	2	Washer, Lock - W/ET (#4)	EΛ	101 0177	4	Spec B (P4)			
21			Harness, Wiring – Engine to Control	54	191–2177	1	^#Socket, Contact (Used in P5) Spec B			
			Spec A (Includes Parts	55	1912176	1	^#Connector – 1 Place –			
			Marked +)	00	101 2170	•	Spec B (P5)			
	338-3129-02	1	GEAD, GEAE	56	350-0980	1	^#Resistor (510 Ohms) (Located			
	338-3253-02	1	GEAF			•	in harness sleeving at P4 and			
			Spec B				P5 end) Spec B			
	338-3256-02	1	GEAE (Includes Parts				, ,			
			Marked #)	* – P	arts Included in	338	-3161-02 Control Panel Wiring			
	338–3362–02	1	GEAF (Includes Parts		arness		ű			
			Marked ^)				-3129-02 and 338-3253-02 Engine			
28	323-1492	15 ^	+#Socket, Contact (Used in J1,P2,							
			J6,J7)	# - Parts Included in 338-3256-02 Engine Wiring Harness						
29	323–1582	1 ^	+#Plug, Connector – 12 Place (J1)	^ – P	arts Included in	338	-3362-02 Engine Wiring Harness			
30	323–1583	1 ^	+#Wedge, Plug (Used in J1)							

#### Heater Box Spec A, GEAF Spec B



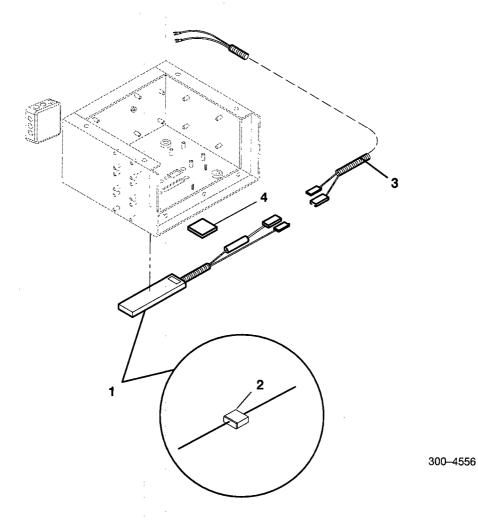
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	319-2407	1	Box, Extension	8	331-0544	1	Washer, Sealing (Mounted in
2	319-2408	1	Cover, Extension Box				the transfer switch for routing
3	332-0611	1	Block, Terminal (3 Place)				the heater cable)
4	815-0544	2	Screw, Machine - Round Head	9	331-0027	1	Connector, Romex
			W/IT (#6-32 x 1/2")	10			Mount, Cable Tie (All mounted in
5	8130100	2	Screw, Machine - Round Head				the transfer switch for securing
			(#10-32 x 1/2")				the heater cable)
6	526-0008	2	Washer, Flat (#10)		332-3338	5	Spec A
7	3350174	1	Cable, Heater (3 Wire, 126")		332-3338	8	Spec B GEAF
			Extension Box to Transfer	11	856-0005	1	Washer, Locking - EIT (#12)
			Switch (Includes Hubs)	12	860-2006	1	Nut, Hex (M5)

#### Control Heater GEAD, GEAF Spec A GEAE Spec A, B



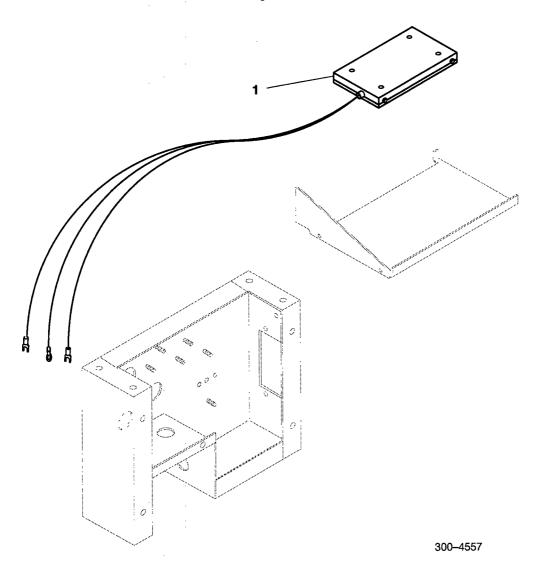
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Heater Assembly, Control - 100	2	357-0114	1	Rectifier (3 Amp)
•			Watt (Includes Rectifier)	3	3383120	1	Harness, Wiring - Heater (40")
	300-4515-01	1	120 Volt	4	331-0027	1	Connector, Romex
	300-4515-02	1	240 Volt	5	332-3338	1	Mount, Harness

#### Control Heater GEAF Spec B



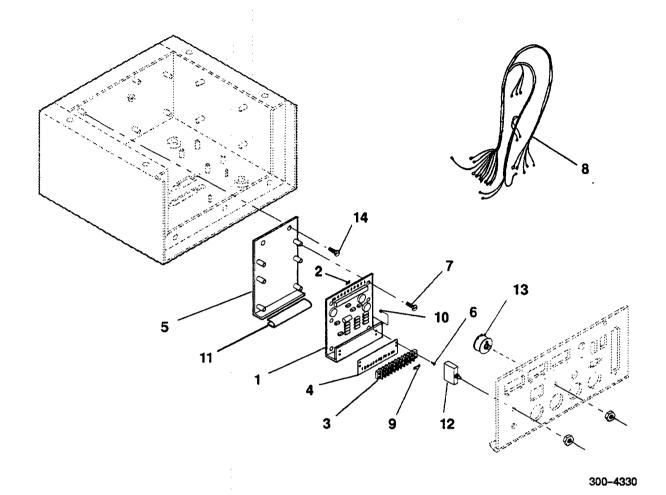
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	300–4515–01	1	Heater Assembly, Control – 100 Watt (Includes Rectifier) 120 Volt	_	357–0114 338–3120 332–3338	1 1 1	Rectifier (3 Amp) Harness, Wiring – Heater (40") Mount, Harness

#### **Battery Heater**



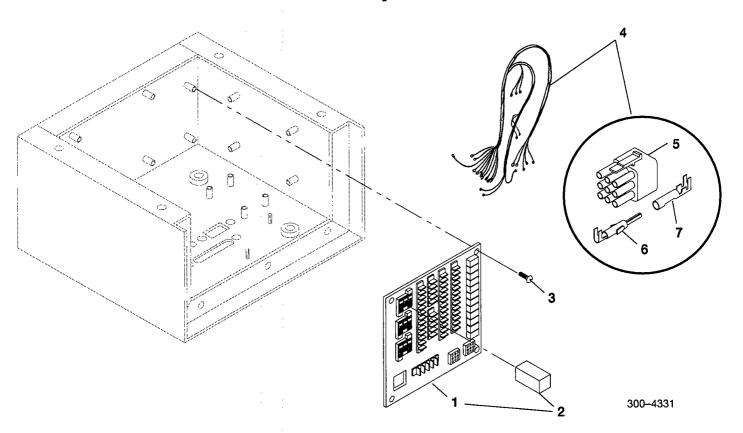
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	333-0563	1	Heater, Battery (120 Volt, 200 Watts)				

## Voltage Regulator



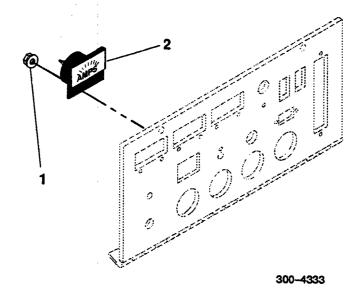
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	300–2880	1	Board, Printed Circuit – Voltage Regulator (Includes Jumper) (VR21)	8	338–3007	1	Harness, Wiring – Voltage Regulator (6 Wire) (VRTB1 to VRTB21)
2	332–2605	1	Jumper, Terminal (VRTB1-3 to -4) (W1)	9	332–1043	1	Jumper, Terminal (VRTB21-4 to -5)
3	332-0751	1	Block, Terminal (10 Place)	10	870-0221	2	Nut, Hex – W/ET (#8–32)
			(VRTB21)	11	508-0139	_	Channel, Rubber – Bulk (Order
4	332-3247	1	Strip, Marker (10 Place)				by the Foot – 1 Foot Required)
5	319-2145	1	Plate, Mounting - Voltage	12	320-1688-01	1	Breaker, Circuit – 5 Amp (CB21)
			Regulator	13	303-0261	1	Potentiometer (R21)
6	812-0082	2	Screw, Machine - Round Head (#8-32 x 3/4")	14	815–0428	2	Screw, Pan Head – W/ET (#10-32 x 3/8")
7	815–0550	6	Screw, Machine – Round				

## **Alarm Relay Board**



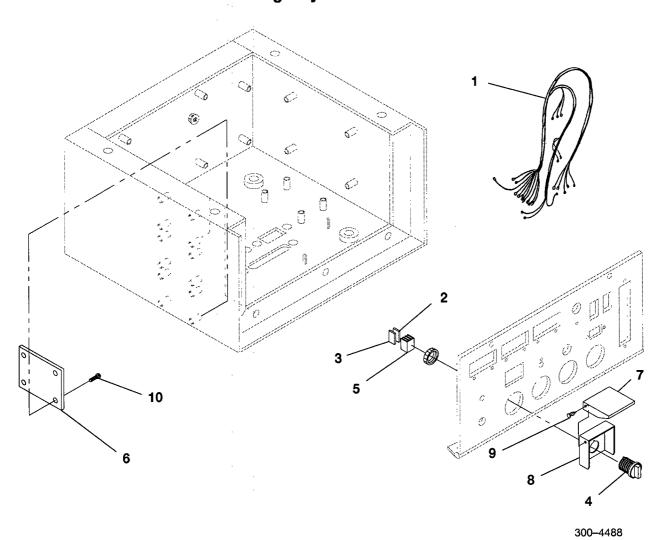
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	300–4111–03	1	Board, Printed Circuit – Alarm Relay (Includes One Relay)	4	338–2875	1	Harness, Wiring (Includes Parts Listed Below)
			(With Form C Contacts)	5			Plug, Connector
2	307-1058-01	1	Relay (Quantity Used as		323-1292	1	4 Pin (P3)
			Required) (K1,K2,K3)		323-1291	2	9 Pin (P2,P3)
3	815-0550	6	Screw, Machine - Round Head	6	323-1199	9	Pin, Contact
			Cross Recessed W/IT (#6–32 x 3/8")	7	323–1200	12	Socket, Contact

#### **AC Ammeter**



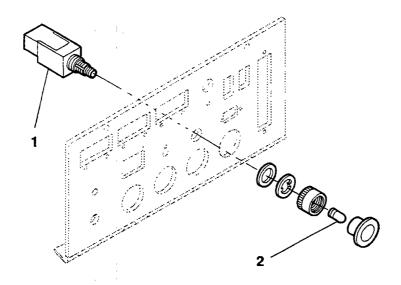
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 8	370–1220	2	Nut, Hex - W/ET (#4-40)	2			Ammeter (M22)
			- ,		302-1473	1	0-50/100
					302~1147	1	0-75/150

### **Emergency Override Switch**



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338–3131	1	Harness, Wiring (A29, TB21,	5	308-1008-01	1	Clip, Retaining
			A15 to S15, K12, K13, A11)	6	300-4512	1	Board, Printed Circuit (A29)
2	308-1006-01	1	Contact, Switch (Normally	7	308-1043-03	1	Cover, Switch
			Open) (Mounted on right side	8	308-1042-03	1	Base, Switch
			facing front of control panel)	9	517-0290	2	Plug, Hole
3	308-1006-02	1	Contact, Switch (Normally	10	815-0550	4	Screw, Machine - Round
			Closed) (Mounted on left side				Head – Cross Recessed W/IT
			facing front of control panel)				(#6–32 x 3/8")
4	308-1007-09	1	Switch, Selector (S15)				

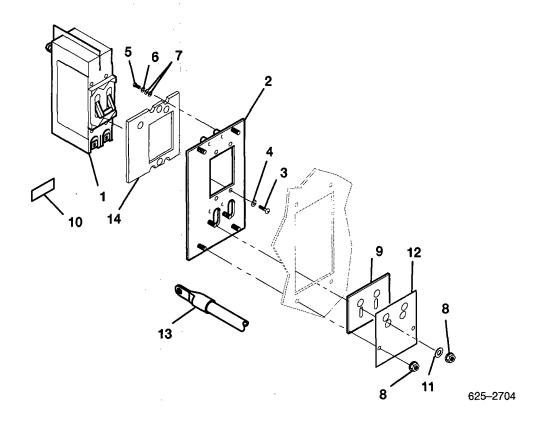
### **Emergency Stop Switch**



300-4334

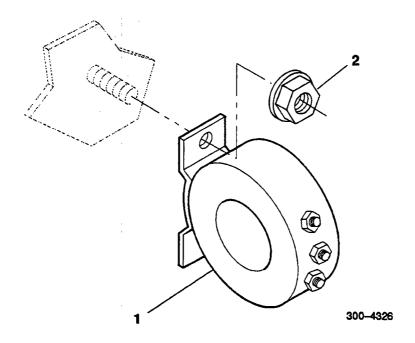
REF	PART	QTY	PART:	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 3	808–1026	1	Switch, Pushbutton – Emergency Stop (Includes Bulb) (S14)	2	322-0223	1	Bulb, Replacement

### **Circuit Breaker**



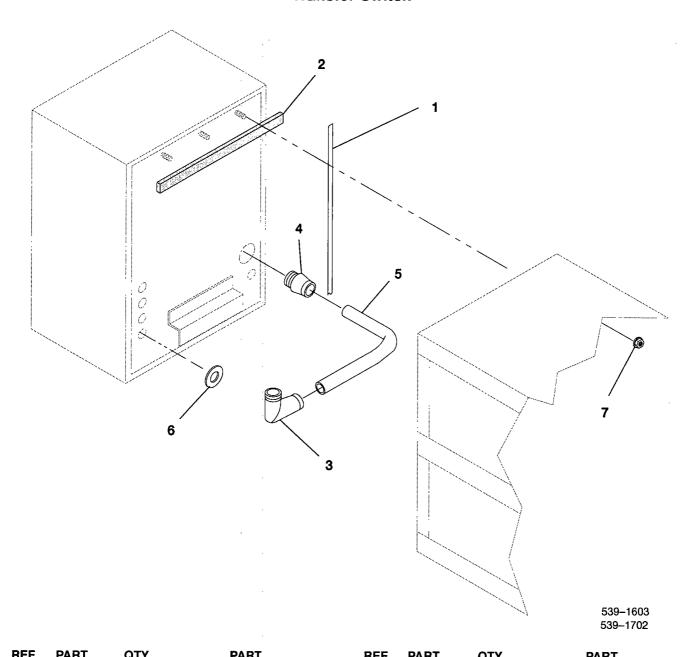
REF		QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1			Breaker, Circuit – Two Pole Breakers – 240 Volt (CB21)	7	526–2060	4	Washer, Flat (M5) 150 Amp Breakers
	320-1841-30 320-1841-39	1 1	55 Amp (GEAD) 100 Amp (GEAE)	8	8702054	6	Nut, Locking – Hex Flange Head (M6)
	320-1556-02	1	150 Amp (GEAF)	9	319-2087	1	Cover, Circuit Breaker
2			Bracket, Mounting - Circuit Breaker	10	091–0002	1	Strip, Copper (Used for wrapping ends of 150 amp
	319-2084	1	55 and 100 Amp Breakers				breaker leads before securing
	319-2523	1	150 Amp Breakers				to circuit breakers) (Quantity
3	812-0061	4	Screw, Machine – Round Head				Used as Required)
			(#6-32 x 3/8") 55 and 100 Amp	11	5262083	2	Washer, Flat (M6)
			Breakers	12	098-6803	1	Label Blank (Used as a Hinge)
4	850-0020	4	Washer, Lock - Spring (#6)				100 and 150 Amp Breakers
			55 and 100 Amp Breakers	13	226-4645	2	Lead – 150 Amp Breakers
5	815-0865-16	2	Screw, Machine - Pan Head - Slotted (M4 x 60mm) 150 Amp Breakers	14	319–2624	1	Spacer, Mounting – Circuit Breaker (150 Amp Breakers) (Used on some early models)
6	850–2005	2	Washer, Lock – Spring (M5) 150 Amp Breakers				

#### **Current Transformer**



REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	302-1984-04	2	Transformer, Current – Ratio	2	870–2054	6	Nut, Locking - Hex Flange (M6)

#### **Transfer Switch**



NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	PART DESCRIPTION
1	895-0172	_	Tape, Sealing Bulk (11/16" Thk	3	331–0548	1	Connector, Elbow – 90 Deg – Liquid Tight (1")
			x 1-1/4" Wide) (Order by the	4	331-0546	1	Connector – Liquid Tight (1")
			Foot – 7 Feet Required) GEAD, GEAF Spec A, GEAE Spec A, B	5	331–0549	-	Conduit – Bulk – Liquid Tight (1") (Order by the Foot – 2 Feet Required)
	895-0170	-	Bulk (3/8" Thk x 3/4" Wide)	6	331-0544	5	Washer, Sealing
			(Order by the Foot – 6 Feet Required) GEAF Spec B	7	870–2055	3	Nut, Locking – Flange Head (M8)
2	895-0308	_	Tape, Sealing - Bulk (1/8" Thk x				
			1" Wide) (Order by the Foot – 2 Feet Required) Not for GEAF Spec B				switch service replacement parts catalog number 962–0218.
							switch service replacement parts catalog number 962–0219.

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